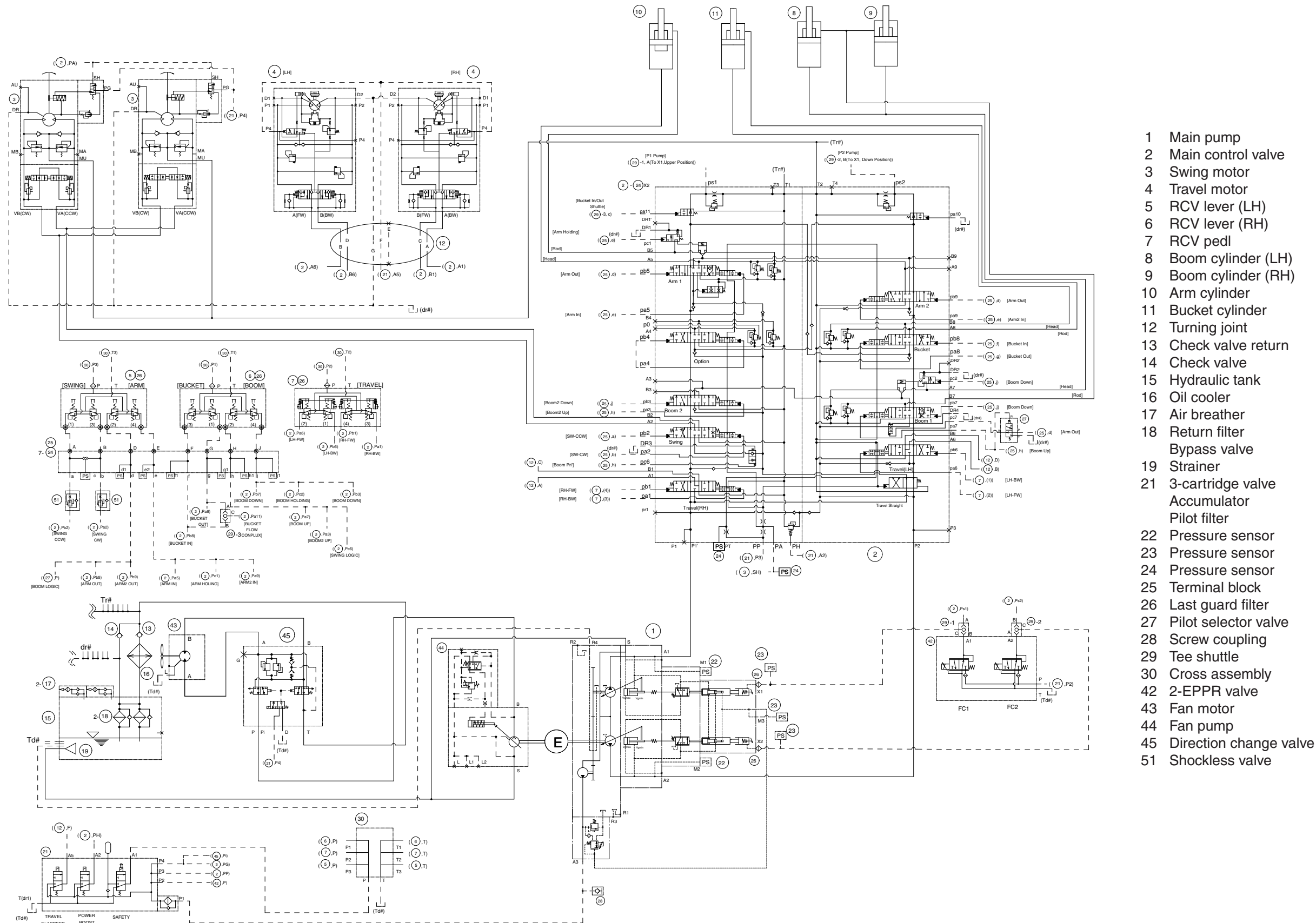


## SECTION 3 HYDRAULIC SYSTEM

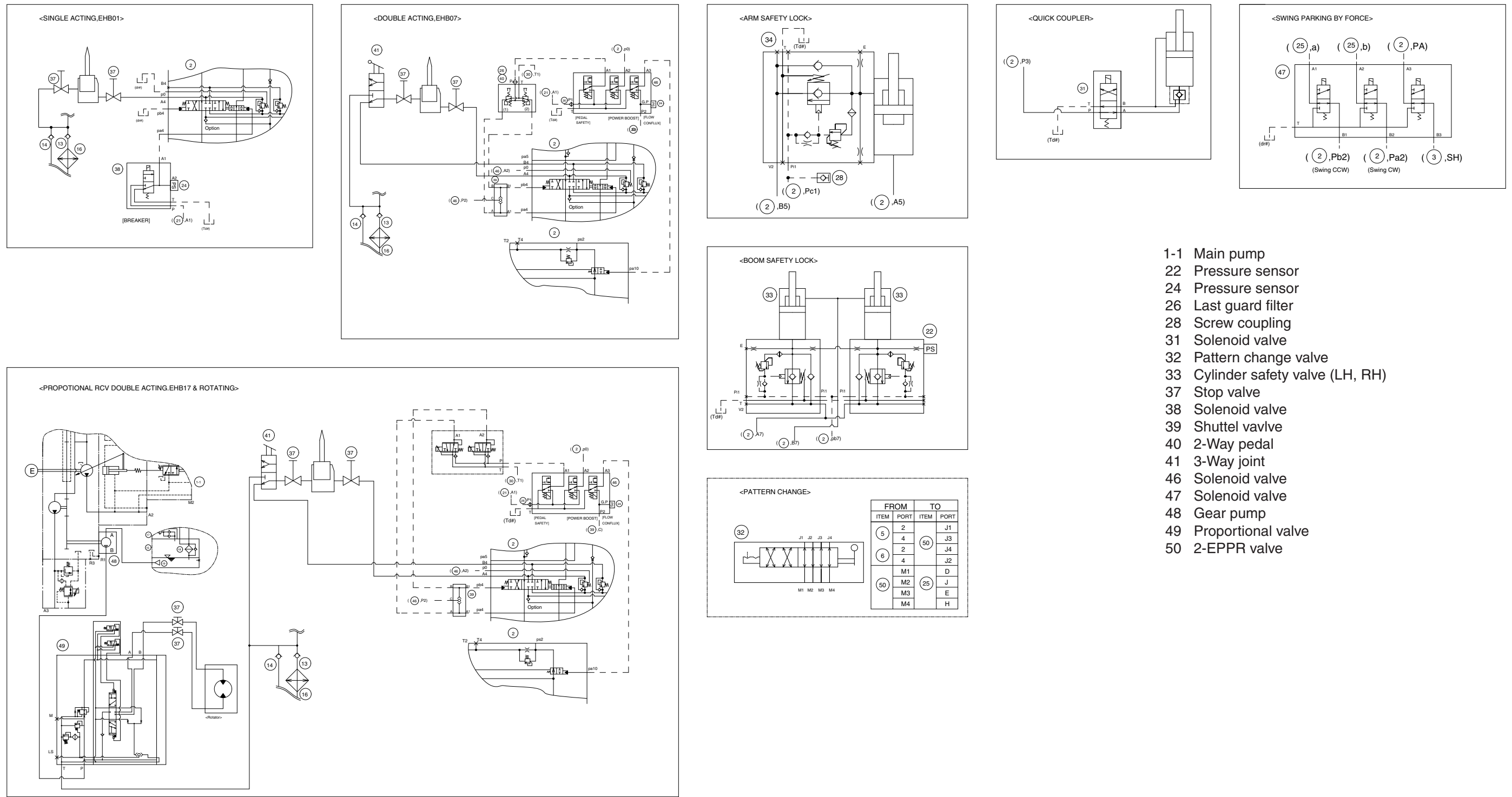
Group 1	Hydraulic Circuit .....	3-1
Group 2	Main Circuit .....	3-3
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Group 4	Single Operation .....	3-13
Group 5	Combined Operation .....	3-23

# GROUP 1 HYDRAULIC CIRCUIT

## 1. HYDRAULIC CIRCUIT (1/2)



2. HYDRAULIC CIRCUIT (2/2)



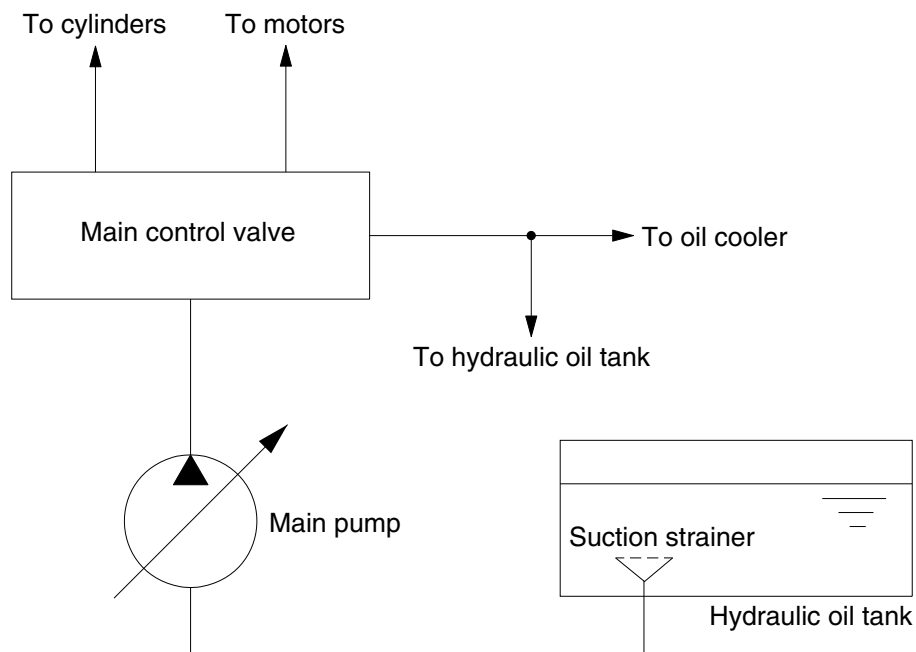
## GROUP 2 MAIN CIRCUIT

The main hydraulic circuit consists of suction circuit, delivery circuit, return circuit and drain circuit.

The hydraulic system consists of one main pump, one control valve, one swing motor, four cylinders and two travel motors.

The swash plate type variable displacement tandem axial piston pump is used as the main pump and is driven by the engine at ratio 1.0 of engine speed.

### 1. SUCTION AND DELIVERY CIRCUIT



140L3CI01

The pumps receive oil from the hydraulic tank through a suction strainer. The discharged oil from the pump flows into the control valve and goes out the tank ports.

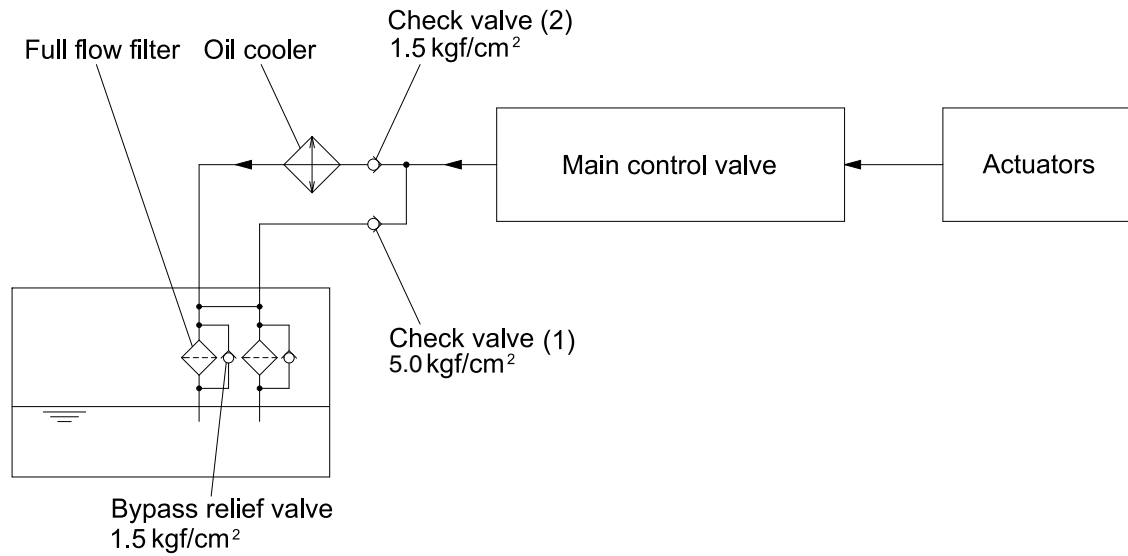
The oil discharged from the main pump flows to the actuators through the control valve.

The control valve controls the hydraulic functions.

The return oil from the actuators flows to the hydraulic tank through the control valve and the oil cooler.

※ The circuit diagram may differ from the equipment, so please check before a repair.

## 2. RETURN CIRCUIT



480SA3CI01

All oil from each actuator returns to the hydraulic tank through the control valve.

The bypass check valves are provided in the return circuit.

The setting pressure of bypass check valves are 1.5 kgf/cm² (21 psi) and 5.0 kgf/cm² (71 psi). Usually, oil returns to the hydraulic tank from the left side of control valve through oil cooler.

When oil temperature is low, viscosity becomes higher and flow resistance increases when passing through the oil cooler. The oil pressure exceeds 5.0 kgf/cm² (71 psi), the oil returns directly to the hydraulic tank, resulting in the oil temperature being raised quickly at an appropriate level.

When the oil cooler is clogged, the oil returns directly to the hydraulic tank through bypass check valve (1).

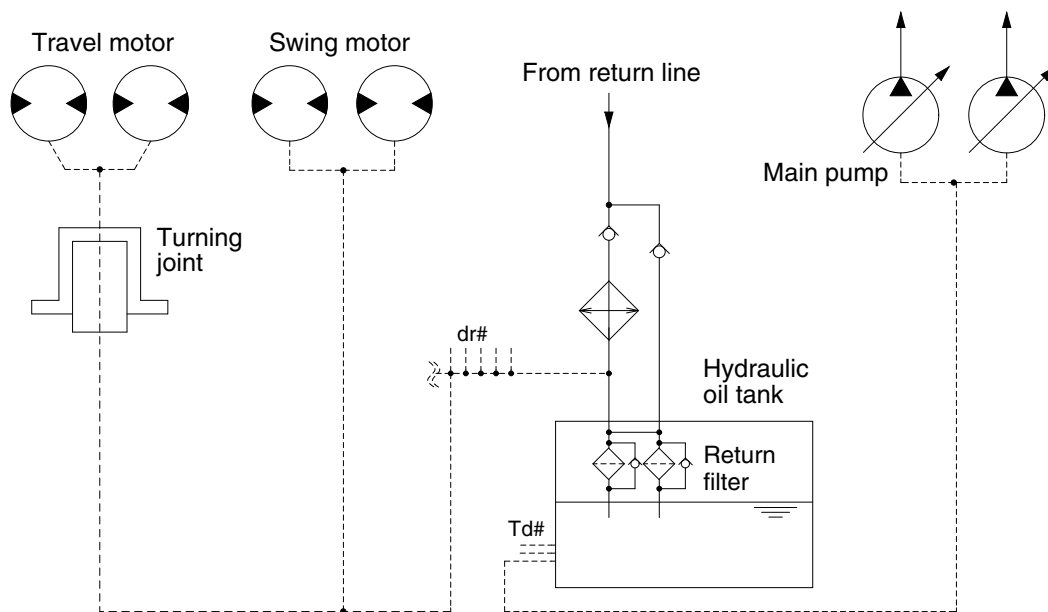
The full-flow filters and bypass relief valves are provided in the hydraulic tank.

The oil from right and left side of control valve is combined and filtered by the return filter. A bypass relief valve is provided in the full-flow filters.

When the filter element is clogged, the bypass relief valve opens at 1.5 kgf/cm² (21 psi) differential pressure.

※ The circuit diagram may differ from the equipment, so please check before a repair.

### 3. DRAIN CIRCUIT



480SA3CI02

Besides internal leaks from the motors and main pump, the oil for lubrication circulates. These oil returns to the hydraulic tank directly.

#### 1) TRAVEL MOTOR DRAIN CIRCUIT

Oil leaking from the right and left travel motors comes out of the drain ports provided in the respective motor casing and join with each other. These oils pass through the turning joint and return to the hydraulic tank directly.

#### 2) SWING MOTOR DRAIN CIRCUIT

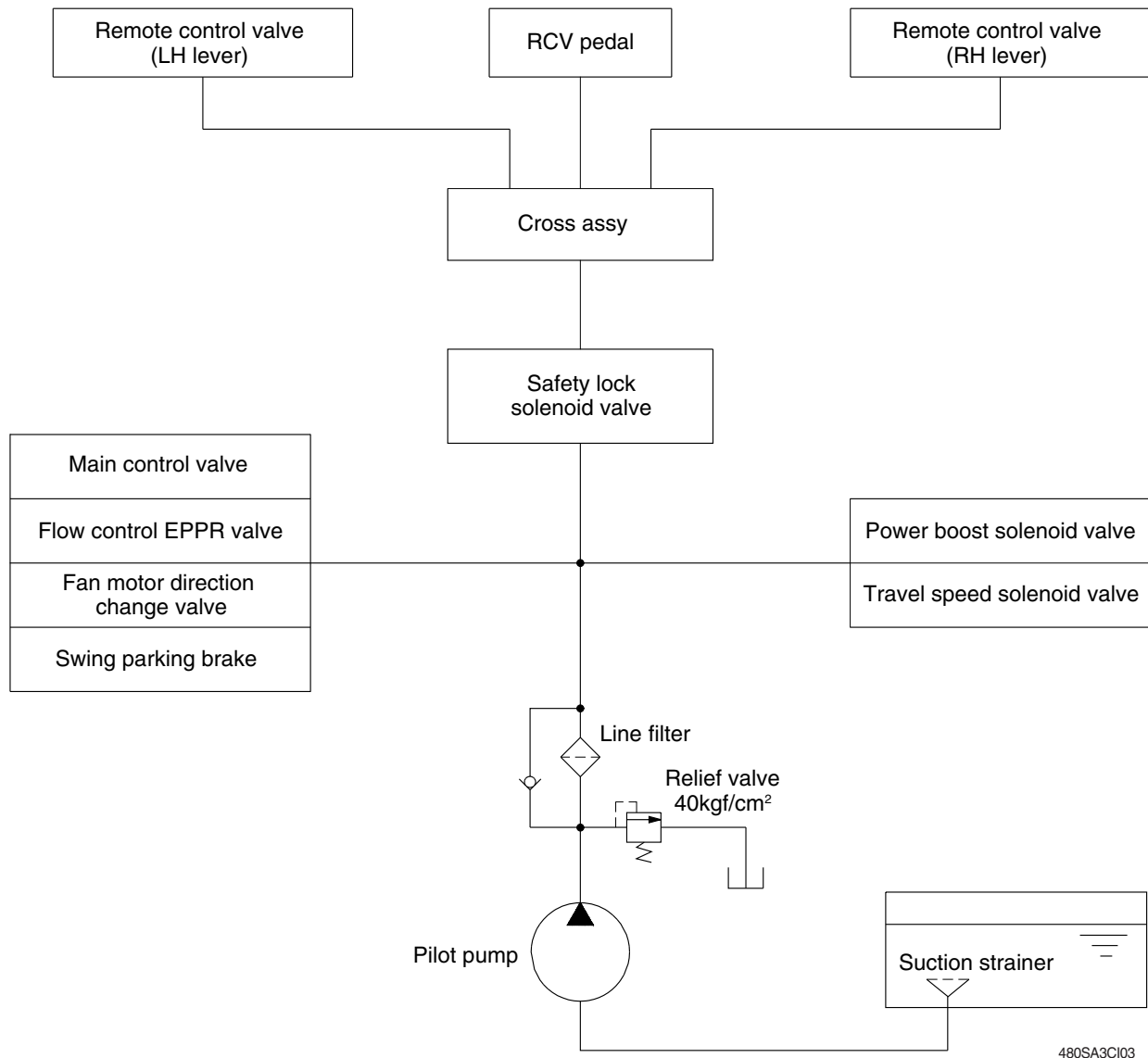
Oil leaking from the swing motors comes out and joins the travel motors drain line and return to the hydraulic tank.

#### 3) MAIN PUMP DRAIN CIRCUIT

Oil leaking from main pump come out and return to the hydraulic tank directly.

※ The circuit diagram may differ from the equipment, so please check before a repair.

## GROUP 3 PILOT CIRCUIT



The pilot circuit consists of suction circuit, delivery circuit and return circuit.

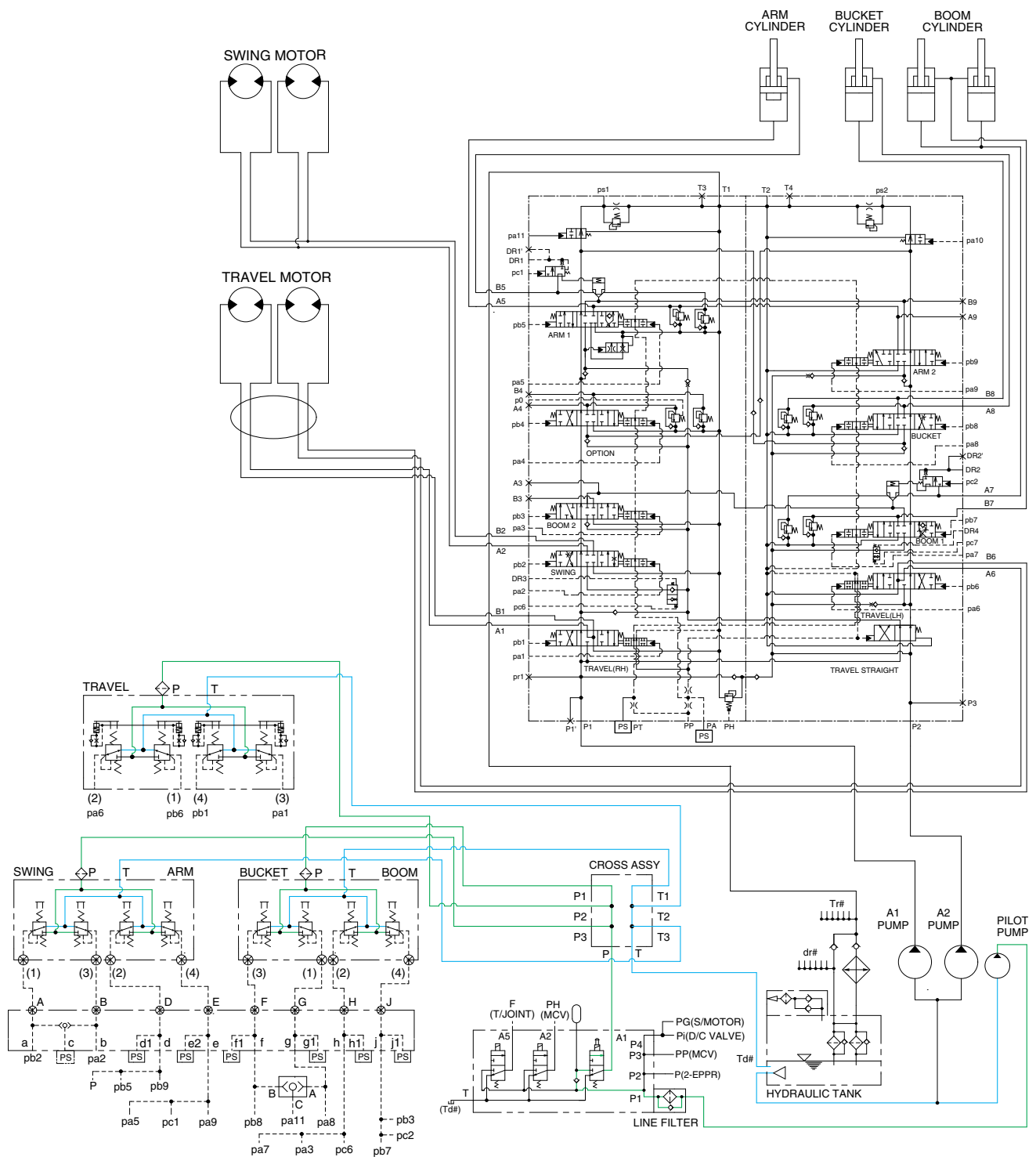
The pilot pump is provided with relief valve, receives the oil from the hydraulic tank through the suction strainer.

The discharged oil from the pilot pump flows to the remote control valve through line filter, safety lock solenoid valve and cross assembly.

Also, it flows to the solenoid valve assemblies, swing parking brake, main control valve, fan motor direction change valve and flow control EPPR valve.

※ The circuit diagram may differ from the equipment, so please check before a repair.

# 1. SUCTION, DELIVERY AND RETURN CIRCUIT



480SA3HC02

The pilot pump receive oil from the hydraulic tank. The discharged oil from the pilot pump flows to the safety solenoid valve through the line filter. The oil is filtered by the line filter. The pilot relief valve is provided in the pilot pump for limiting the pilot circuit pressure.

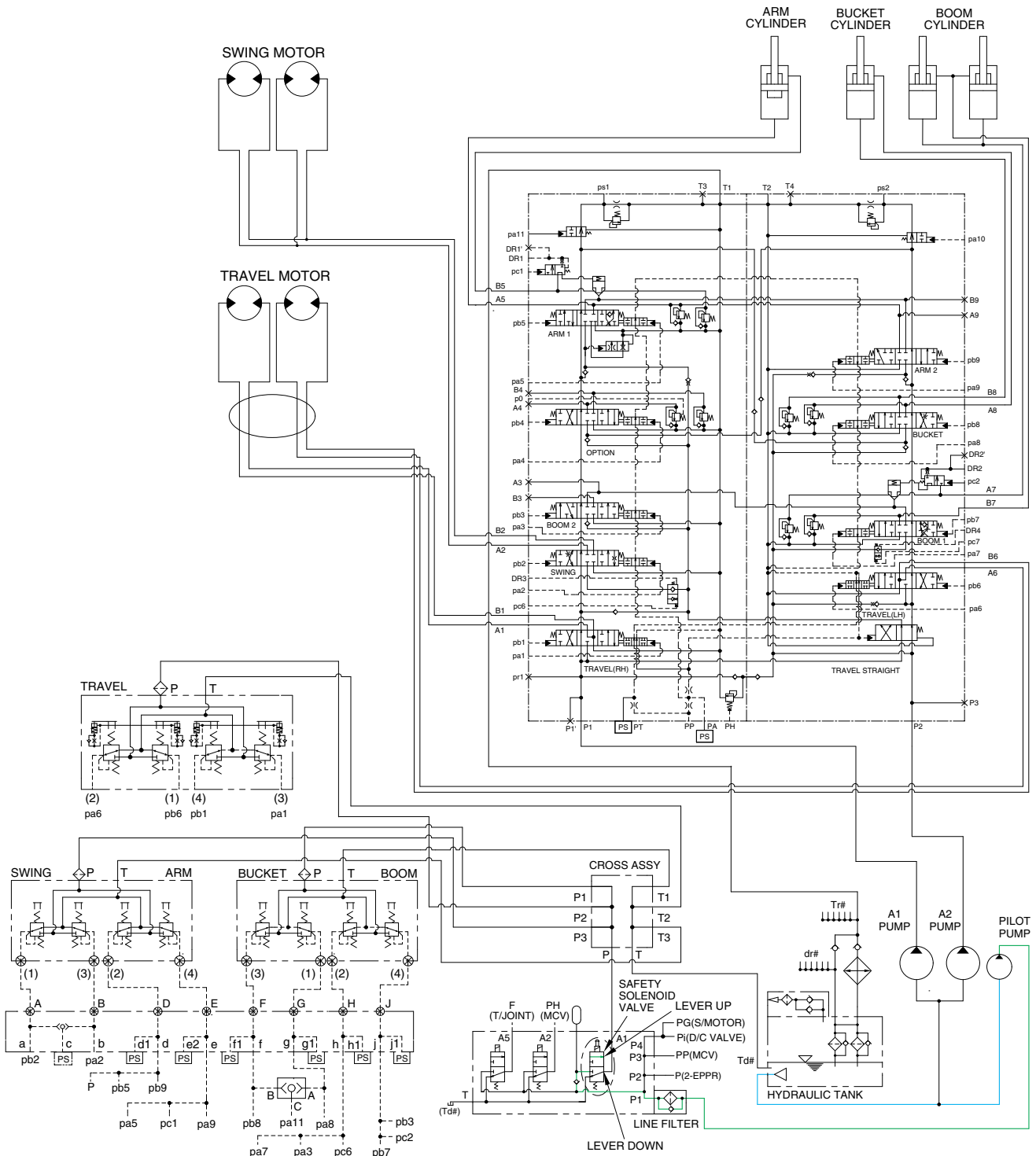
The oil filtered by line filter flows remote control valve through safety solenoid valve and cross assy. Also, the oil flows 3-cartridge valve, swing parking valve, main control valve, fan motor direction change valve and flow control 2-EPPR valve.

The return oil from remote control valve returned to hydraulic tank through cross assy.

※ The circuit diagram may differ from the equipment, so please check before a repair.



## 2. SAFETY SOLENOID VALVE (SAFETY KNOB)



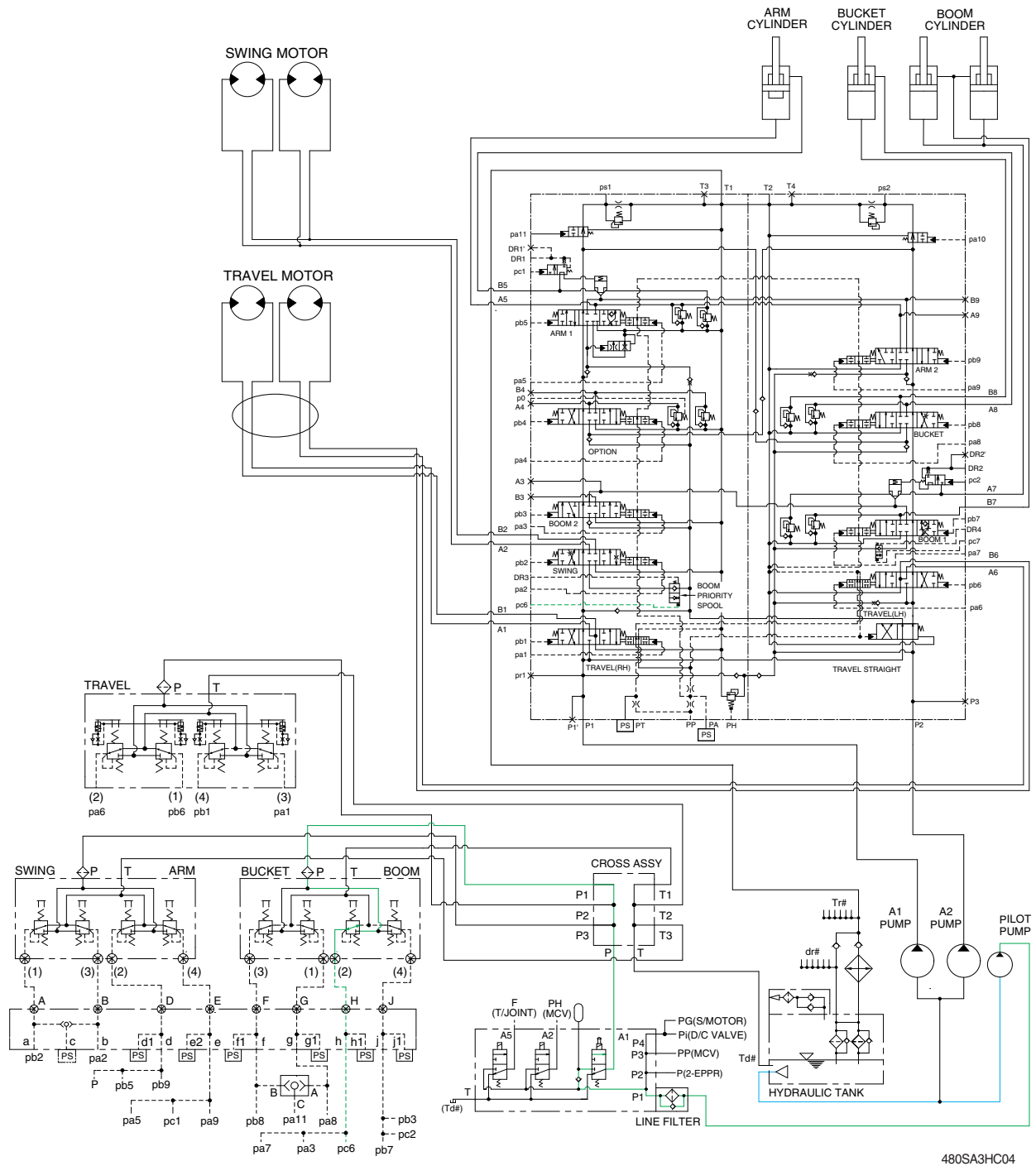
480SA3HC03

When the knob of the safety solenoid valve is moved downward, oil flows into the remote control valve through line filter, safety solenoid valve and corss assy.

When the knob of the safety solenoid valve moved upward, oil does not flows into the remote control valve, because of blocked by the spool.

※ The circuit diagram may differ from the equipment, so please check before a repair.

### 3. BOOM PRIORITY SYSTEM



480SA3HC04

When carrying out the combined operation of swing and boom up, the boom up operating speed is lowered then normal operation.

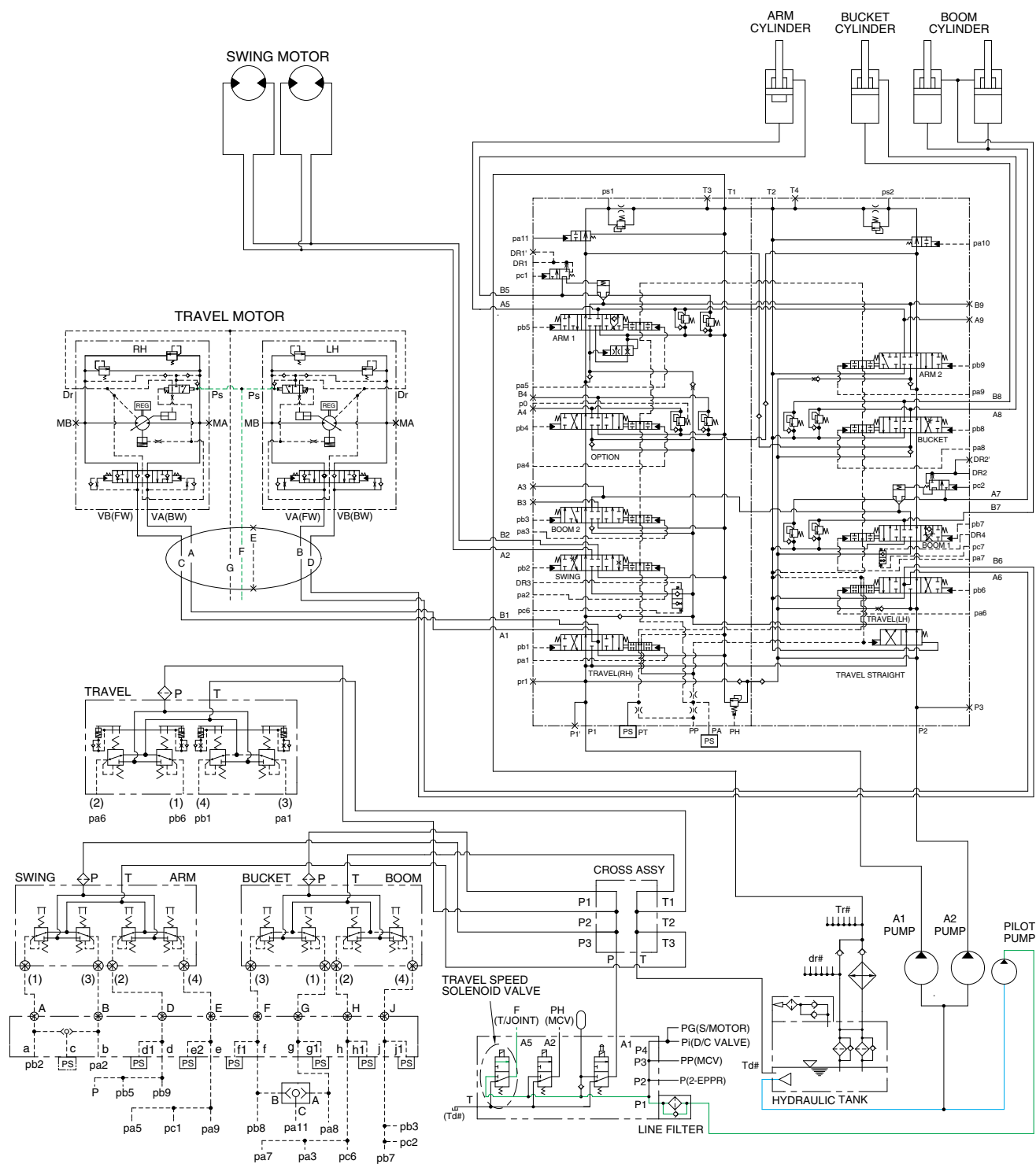
To increase working efficiency, swing speed reducing system is used.

The pilot oil from pilot pump flow into **Pc6** port in main control valve. **Pc6** oil pressure moves boom priority spool to upper position and oil flow rate to the swing motor decreased.

Then, the boom up speed is increased. This is called the boom priority system.

※ The circuit diagram may differ from the equipment, so please check before a repair.

## 4. TRAVEL SPEED CONTROL SYSTEM



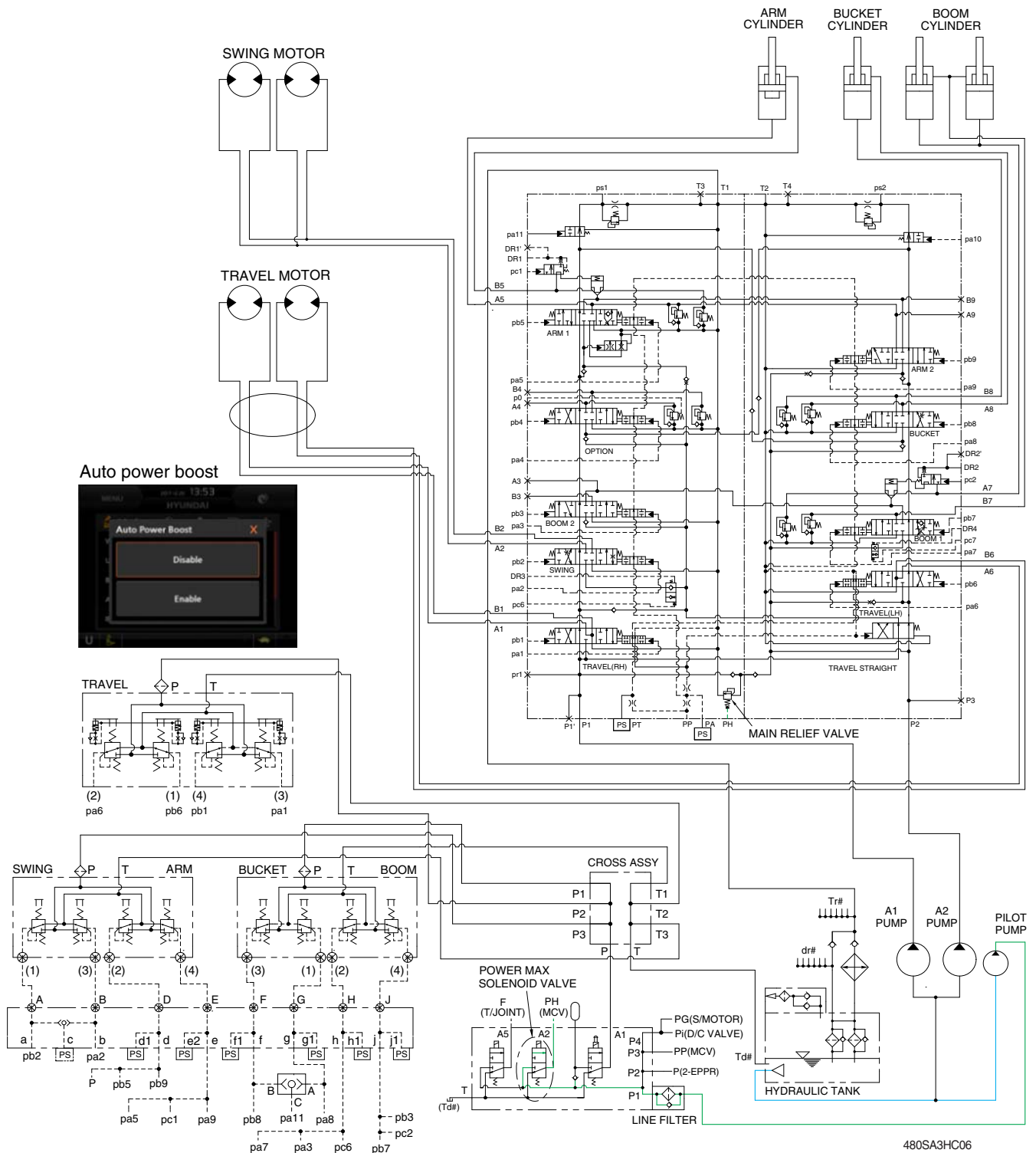
480SA3HC05

When the travel speed solenoid valve was placed in the Hi position, the pressure oil from pilot pump through line filter flows to port **Ps** of travel speed change over valve, and the control piston is pushed up, thus minimizing the displacement.

When the travel speed solenoid valve was placed in the Lo position, the oil of **Ps** port return to the tank and the control piston is returned, thus maximizing the displacement.

※ The circuit diagram may differ from the equipment, so please check before a repair.

## 5. MAIN RELIEF PRESSURE CHANGE CIRCUIT

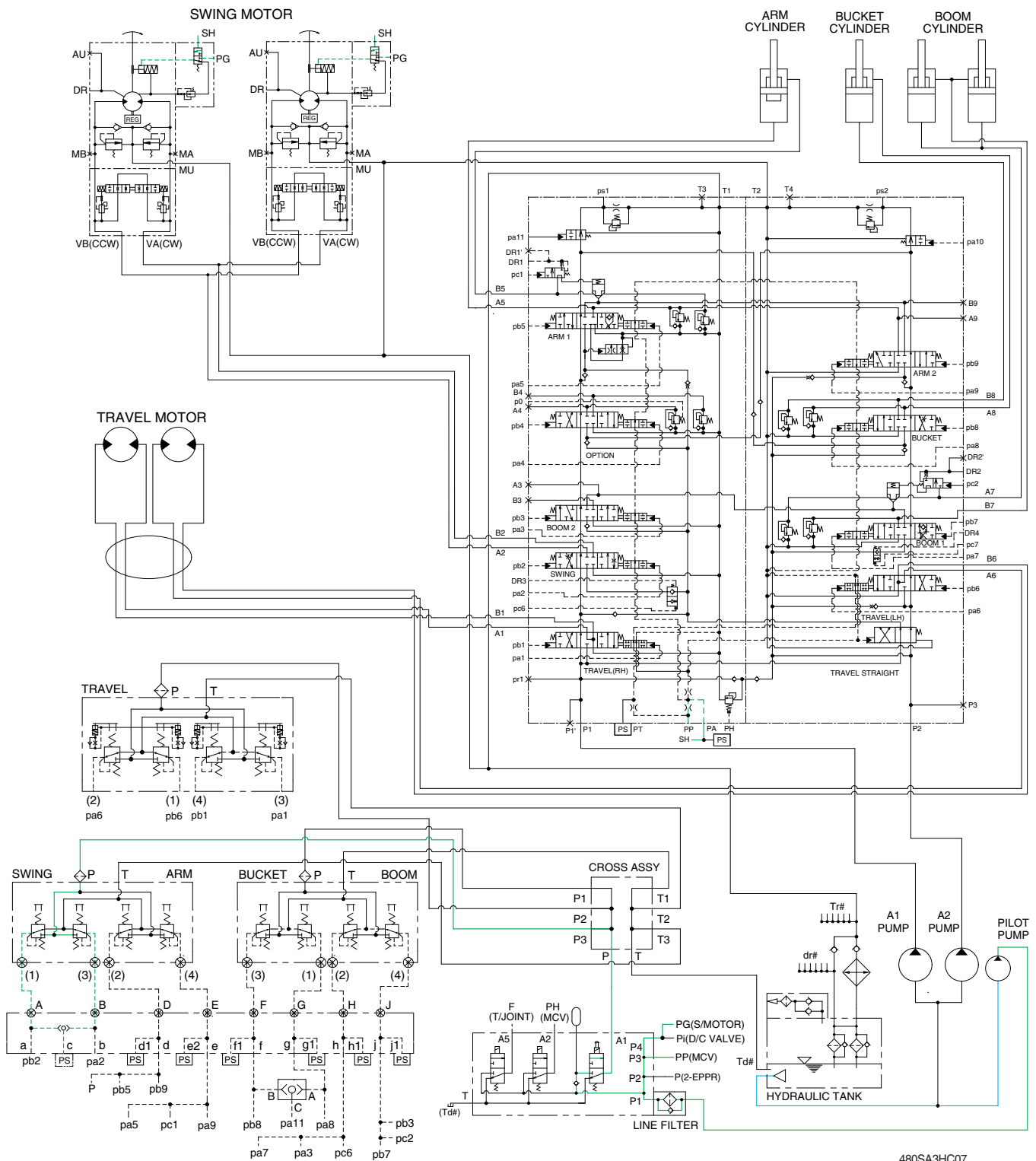


When the power max switch on the left control lever is pushed ON, the power max solenoid valve is actuated, the discharged oil from the pilot pump into PH port of the main relief valve of main control valve ; Then the setting pressure of the main control valve is raises from 330 kgf/cm<sup>2</sup> to 360 kgf/cm<sup>2</sup> for increasing the digging power. And even when press continuously, it is canceled after 8 seconds.

Also, the auto power boost function is selected to enable on the cluster, the pressure of the main relief valve is automatically increased to 360 kgf/cm<sup>2</sup> as working condition by the MCU. It is also operated max 8 seconds.

※ The circuit diagram may differ from the equipment, so please check before a repair.

## 6. SWING PARKING BRAKE RELEASE



480SA3HC07

When one of the RCV lever (except travel lever) is tilted, the pilot oil flows into SH port through main control valve.

This pressure moves spool so, discharged oil from pilot pump flows to swing motor PG port.

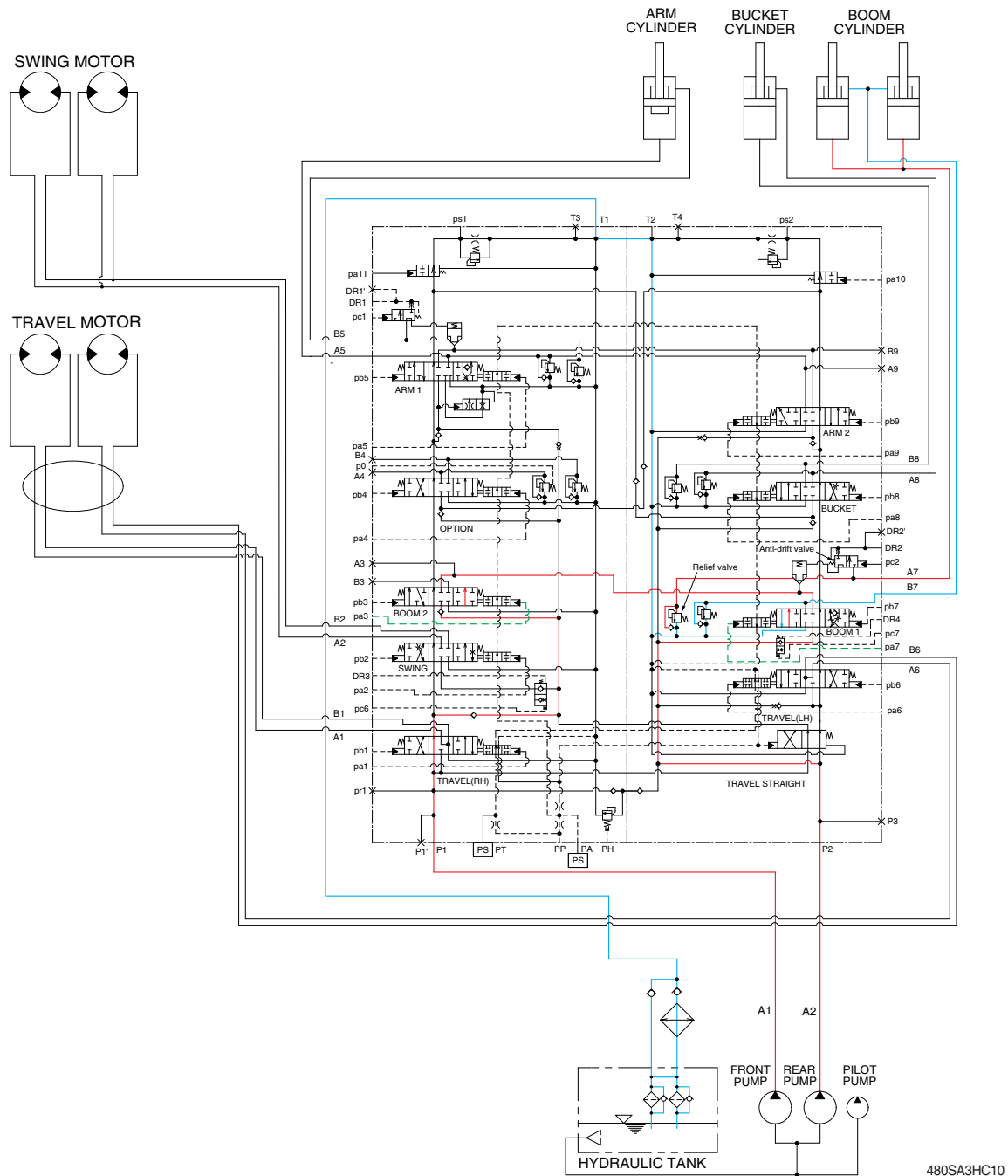
This pressure is applied to swing motor disc, thus the brake is released.

When all of the RCV lever are set in the neutral position, oil in the swing motor disc cylinder is drained, thus the brake is applied.

※ The circuit diagram may differ from the equipment, so please check before a repair.

## GROUP 4 SINGLE OPERATION

### 1. BOOM UP OPERATION



When the RH control lever is pulled back, the boom spools in the main control valve are moved to the up position by the pilot oil pressure (pa3, pa7) from the remote control valve.

The oil from the A1 and A2 pump flows into the main control valve and then goes to the large chamber of boom cylinders.

At the same time, the oil from the small chamber of boom cylinders returns to the hydraulic oil tank through the boom 1 spool in the main control valve. When this happens, the boom goes up.

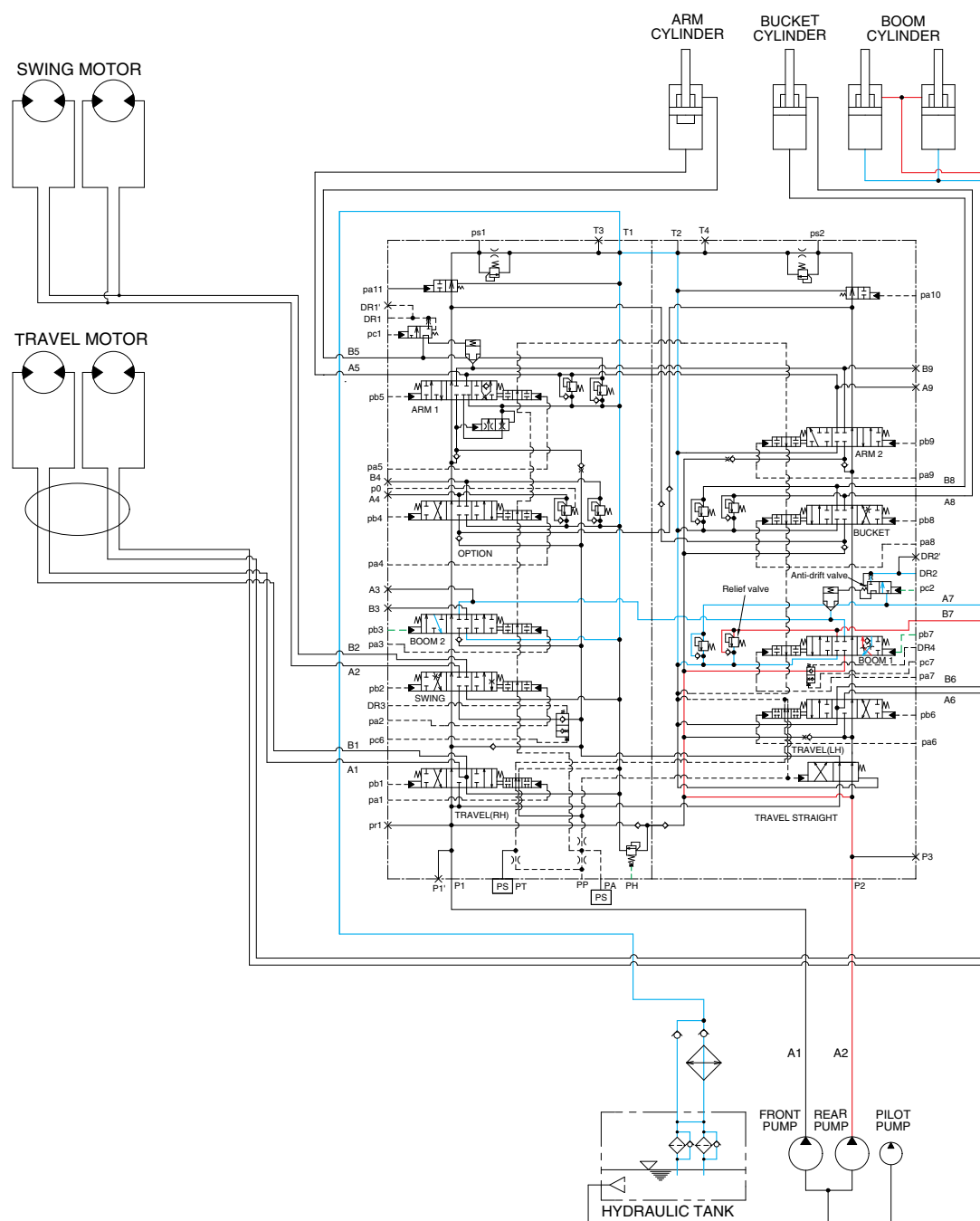
The excessive pressure in the boom cylinder bottom end circuit is prevented by relief valve.

When the boom is up and the control lever is returned to neutral position, the circuit for the holding pressure at the bottom end of the boom cylinder is closed by the anti-drift valve.

This prevents the hydraulic drift of boom cylinders. For more details, refer to page 2-43.

※ The circuit diagram may differ from the equipment, so please check before a repair.

## 2. BOOM DOWN OPERATION



480SA3HC11

When the RH control lever is pushed forward, the boom spools in the main control valve are moved to the down position by the pilot oil pressure (pb3, pb7) from the remote control valve.

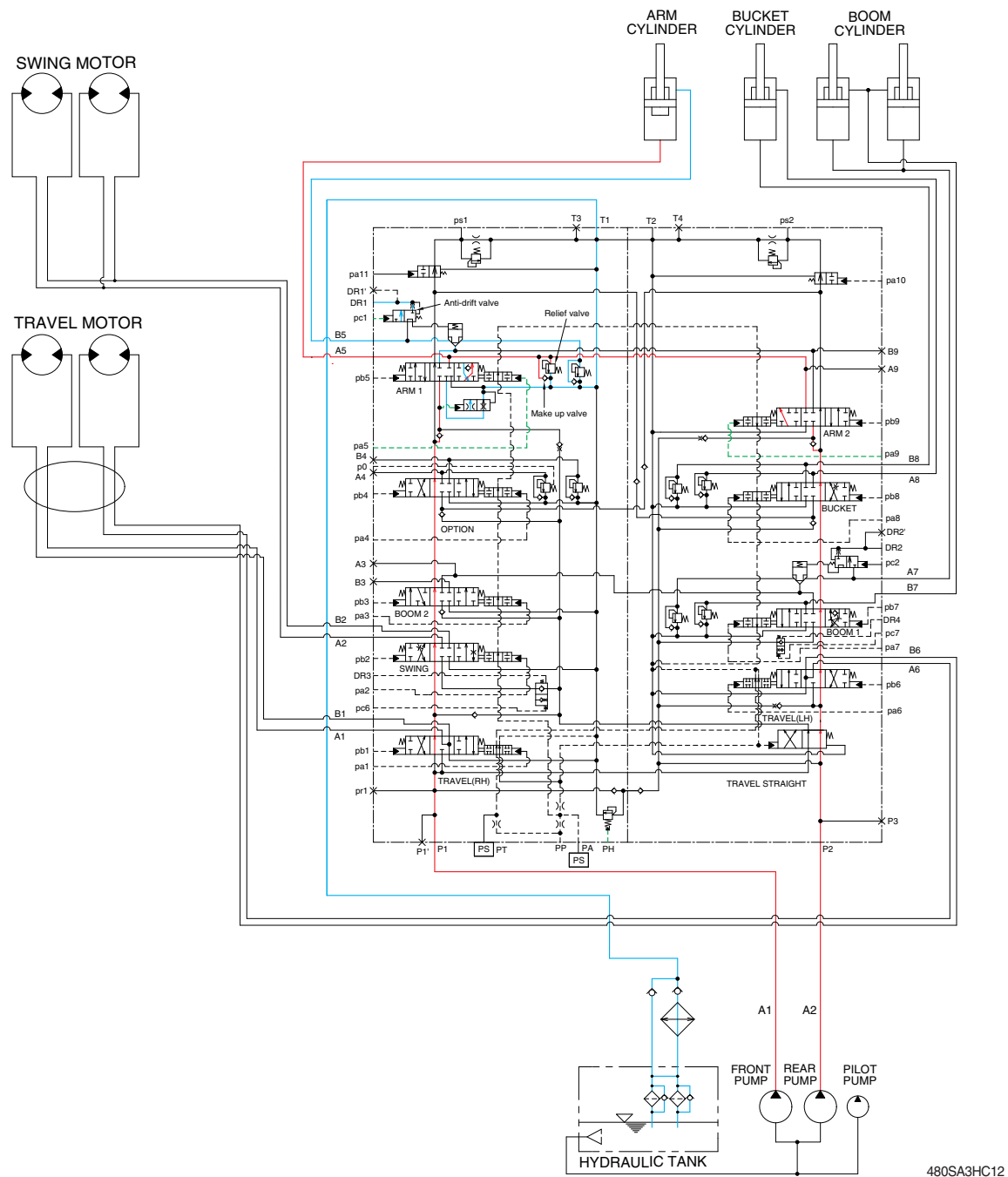
The oil from the A2 pump flows into the main control valve and then goes to the small chamber of boom cylinders. At the same time, the oil from the large chamber of boom cylinders returns to the hydraulic tank through the boom spools in the main control valve.

When the down speed of boom is faster, the oil returned from the large chamber of boom cylinder combines with the oil from the A2 pump, and flows into the small chamber of the boom cylinders.

This prevents cylinder cavitation by the negative pressure when the A2 pump flow can not match the boom down speed. And the excessive pressure in the boom cylinder rod end circuit is prevented by the relief valve.

※ The circuit diagram may differ from the equipment, so please check before a repair.

### 3. ARM IN OPERATION



When the LH control lever is pulled back, the arm spools in the main control valve are moved to the roll in position by the pilot oil pressure (pa5, pa9) from the remote control valve.

The oil from the A1 and A2 pump flows into the main control valve and then goes to the large chamber of arm cylinder.

At the same time, the oil from small chamber of arm cylinder returns to the hydraulic oil tank through the arm 1 spool in the main control valve. When this happens, the arm rolls in.

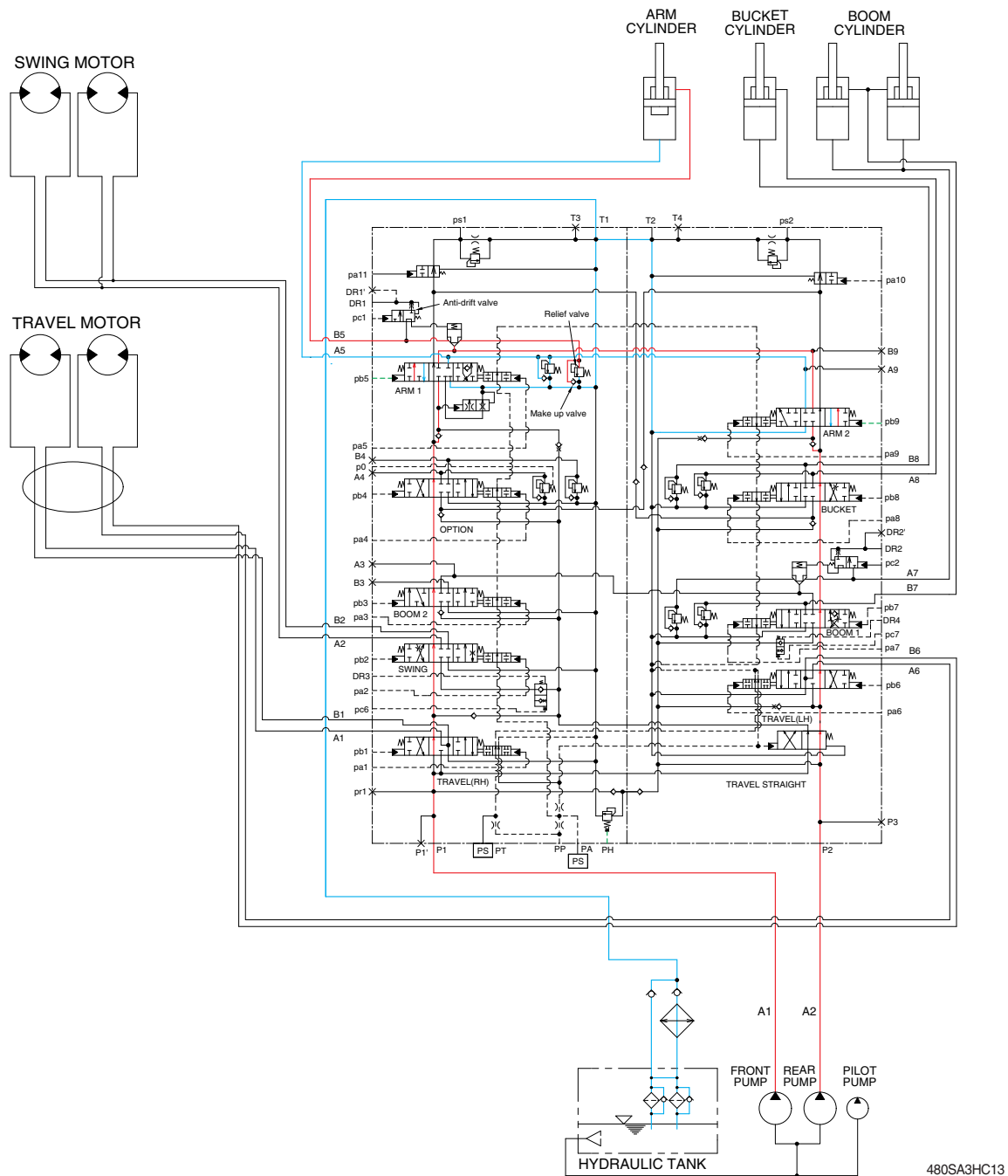
The excessive pressure in the arm cylinder head side is prevented by relief valve.

The cavitation which will happen to the head side of the arm cylinder is also prevented by the make-up valve in the main control valve.

※ The circuit diagram may differ from the equipment, so please check before a repair.



## 4. ARM OUT OPERATION



When the LH control lever is pushed forward, the arm spools in the main control valve are moved to the roll out position by the pilot oil pressure (pb5, pb9) from the remote control valve.

The oil from the A1 and A2 pump flows into the main control valve and then goes to the small chamber of arm cylinder.

At the same time, the oil from the large chamber of arm cylinder returns to the hydraulic oil tank through the arm spools in the main control valve. When this happens, the arm rolls out.

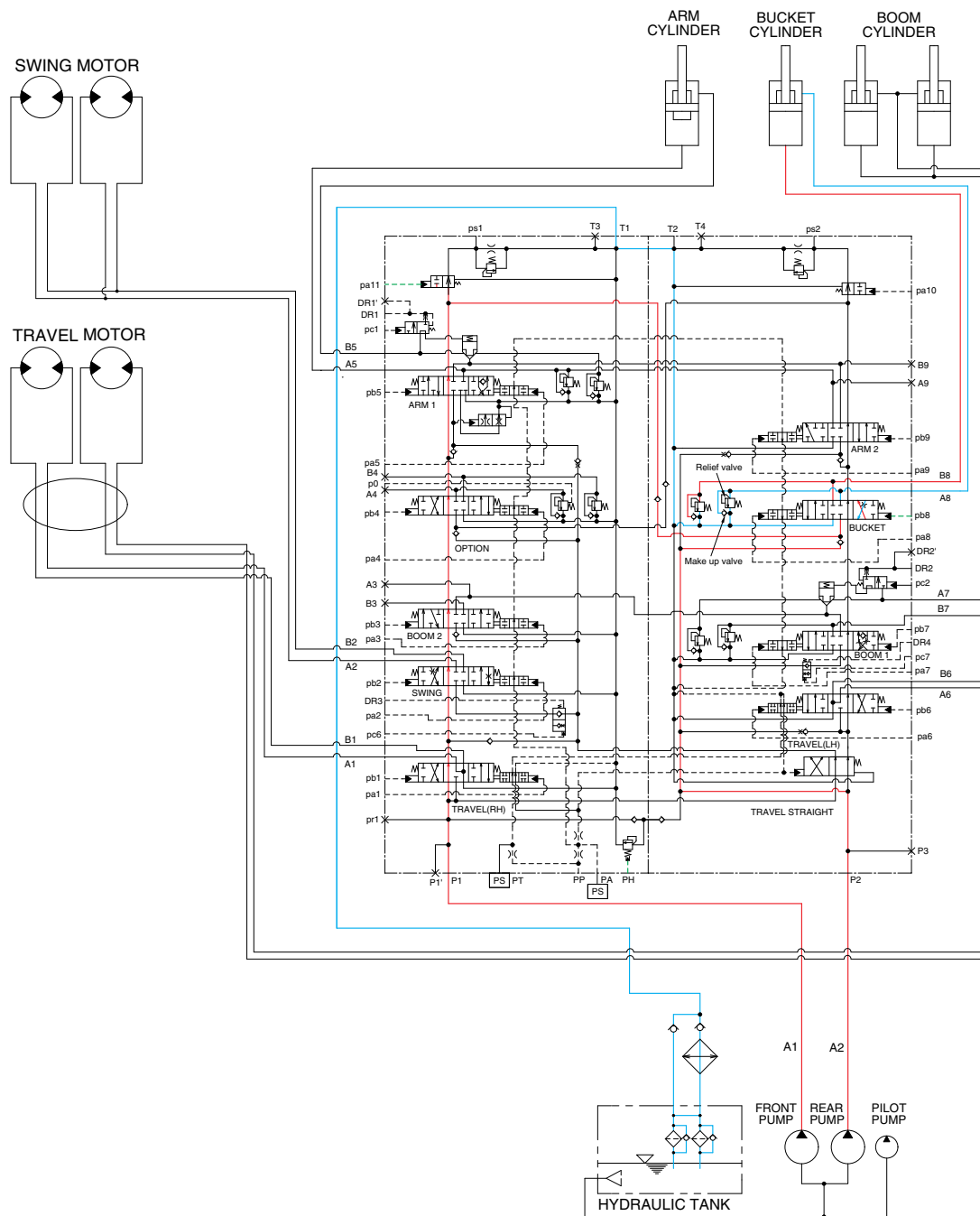
The excessive pressure in the arm cylinder rod side is prevented by relief valve.

When the arm is roll out and the control lever is returned to neutral position, the circuit for the holding pressure at the rod side of the arm cylinder is closed by the anti-drift valve.

The cavitation which will happen to the rod side of the arm cylinder is also prevented by the make-up valve in the main control valve.

※ The circuit diagram may differ from the equipment, so please check before a repair.

## 5. BUCKET IN OPERATION



480SA3HC14

When the RH control lever is pulled left, the bucket spool in the main control valve is moved to the roll in position by the pilot oil pressure (pb8) from the remote control valve.

The oil from the A2 pump flows into the main control valve and then goes to the large chamber of bucket cylinder. The oil from the A1 pump flows into the large chamber of bucket cylinder through confluence oil passage in the main control valve by bypass cut pilot pressure (pa11).

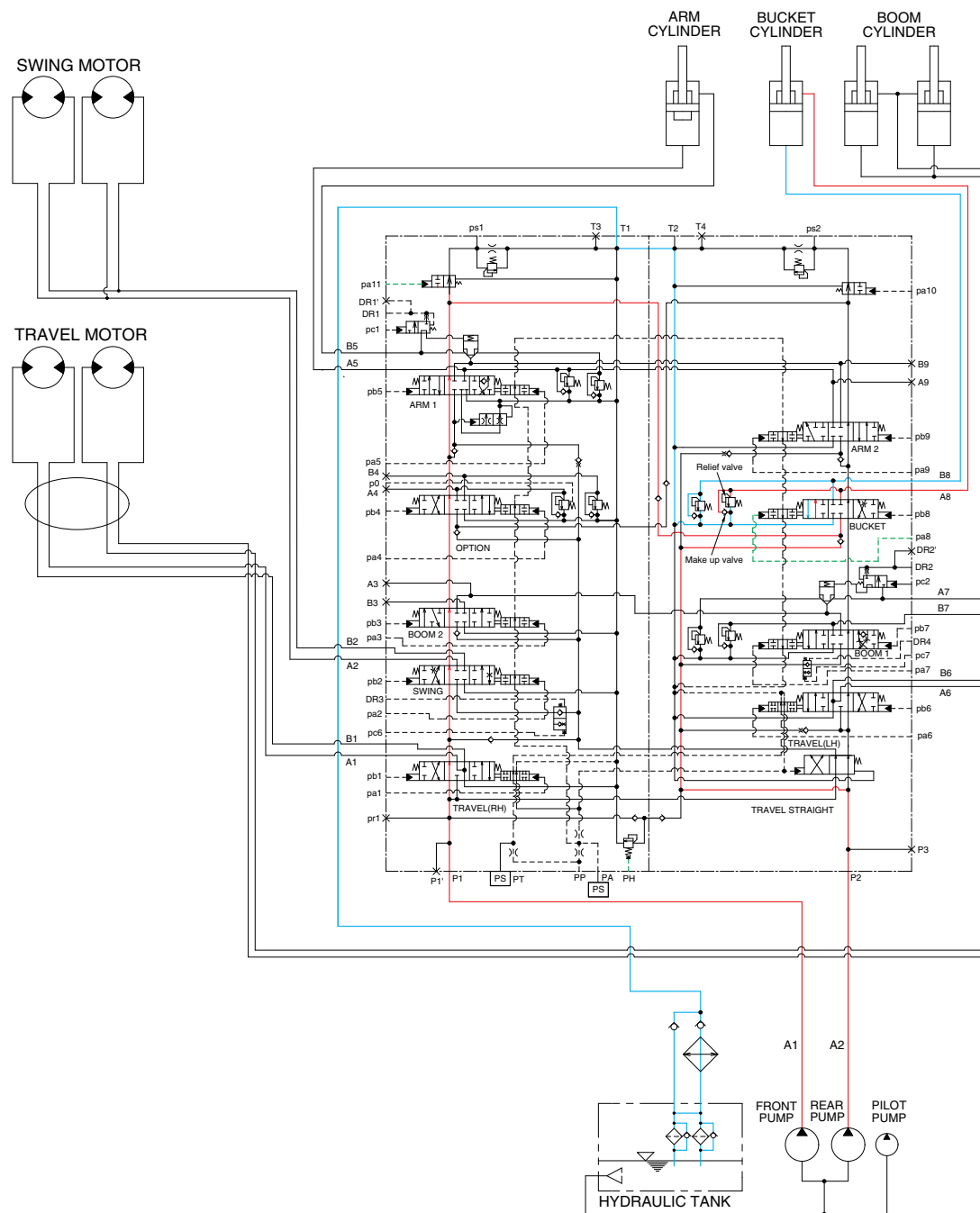
At the same time, the oil from the small chamber of bucket cylinder returns to the hydraulic oil tank through the bucket spool in the main control valve. When this happens, the bucket rolls in.

The excessive pressure in the bucket cylinder head side is prevented by relief valve.

The cavitation which will happen to the head side of the bucket cylinder is also prevented by the make-up valve in the main control valve.

※ The circuit diagram may differ from the equipment, so please check before a repair.

## 6. BUCKET OUT OPERATION



480SA3HC15

When the RH control lever is pushed right, the bucket spool in the main control valve is moved to the roll out position by the pilot oil pressure (pa8) from the remote control valve.

The oil from the A2 pump flows into the main control valve and then goes to the small chamber of bucket cylinder. The oil from the A1 pump flows into the large chamber of bucket cylinder through confluence oil passage in the main control valve by bypass cut pilot pressure (pa11).

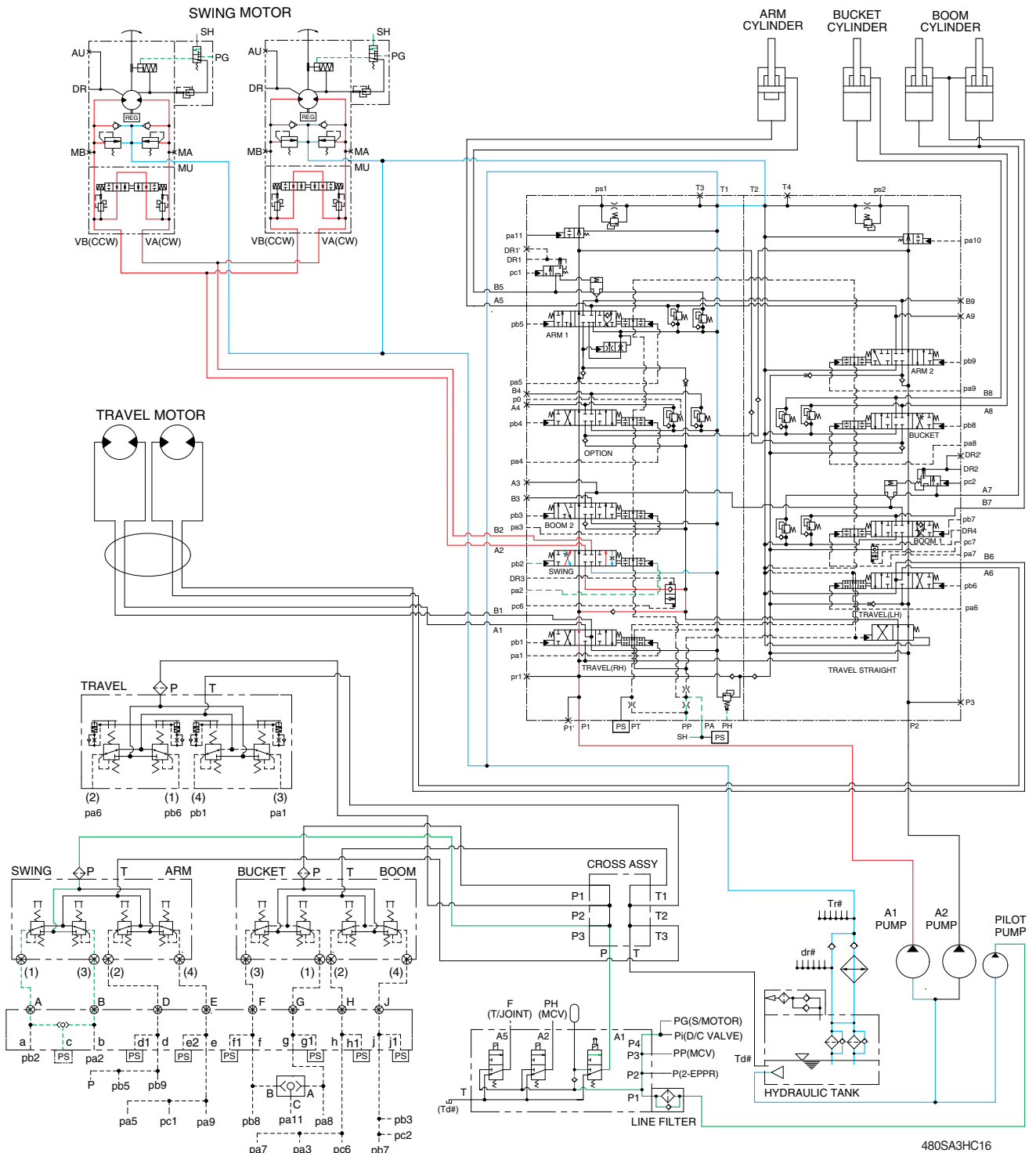
At the same time, the oil from the large chamber of bucket cylinder returns to the hydraulic oil tank through the bucket spool in the main control valve. When this happens, the bucket rolls out.

The excessive pressure in the bucket cylinder rod side is prevented by relief valve.

The cavitation which will happen to the rod side of the bucket cylinder is also prevented by the make-up valve in the main control valve.

※ The circuit diagram may differ from the equipment, so please check before a repair.

## 7. SWING OPERATION



When the LH control lever is pushed left or right, the swing spool in the main control valve is moved to the left or right swing position by the pilot oil pressure from the remote control valve.

The oil from the A1 pump flows into the main control valve and then goes to the swing motor.

At the same time, the return oil from the swing motor returns to the hydraulic oil tank through the swing spool in the main control valve.

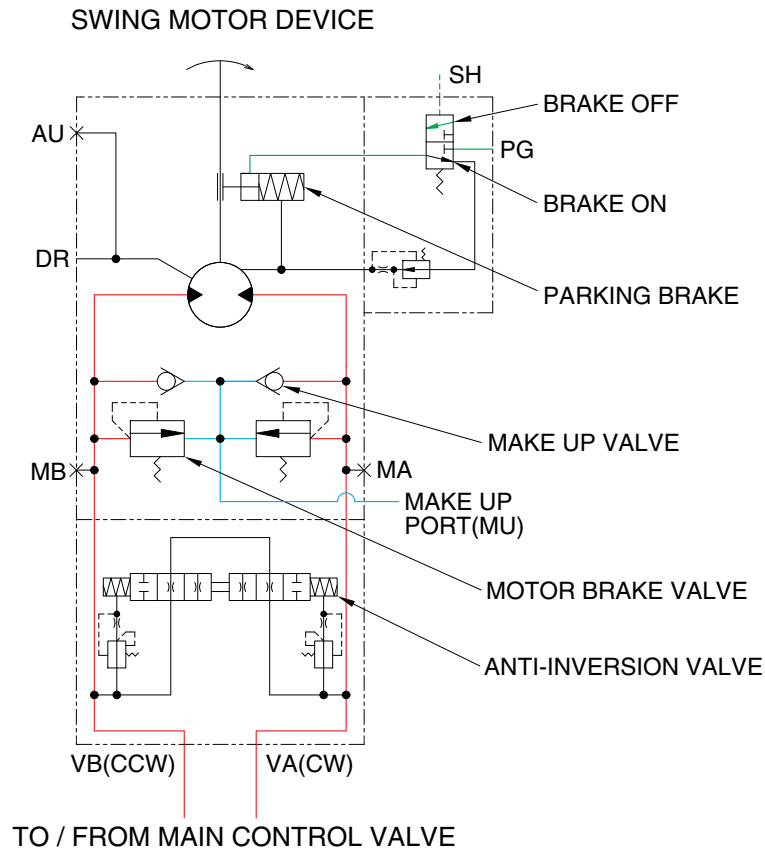
When this happens, the upper structure swings to the left or right.

The swing parking brake, make up valve and the motor brake valve are provided in the swing motor.

The cavitation which will happen to the swing motor is also prevented by the make up valve in the swing motor itself.

※ The circuit diagram may differ from the equipment, so please check before a repair.

## SWING CIRCUIT OPERATION



480SA3HC17

### 1) MOTOR BRAKE VALVE

Motor brake valve for the swing motor limits to cushion the starting and stopping pressure of swing operation and controls the swing motor operating pressure to 285 kgf/cm<sup>2</sup> (4054 psi).

## 2) MAKE UP VALVE

The make up valves prevent cavitation by supplying return oil to the vacuum side of the motor.

### 3) PARKING BRAKE

This is function as a parking brake only when all of the RCV lever (except travel pedal) are not operated.

## PARKING BRAKE "OFF" OPERATION

The parking brake is released by the pilot pressure oil from the pilot pump.

When the RCV lever placed in the operating position, the pilot oil flows into SH port through the MCV. This pressure transferred to the brake release valve and the brake release valve is change over. Then the pilot oil pressure PG lift the brake piston and release the parking brake.

## PARKING BRAKE "ON" OPERATION

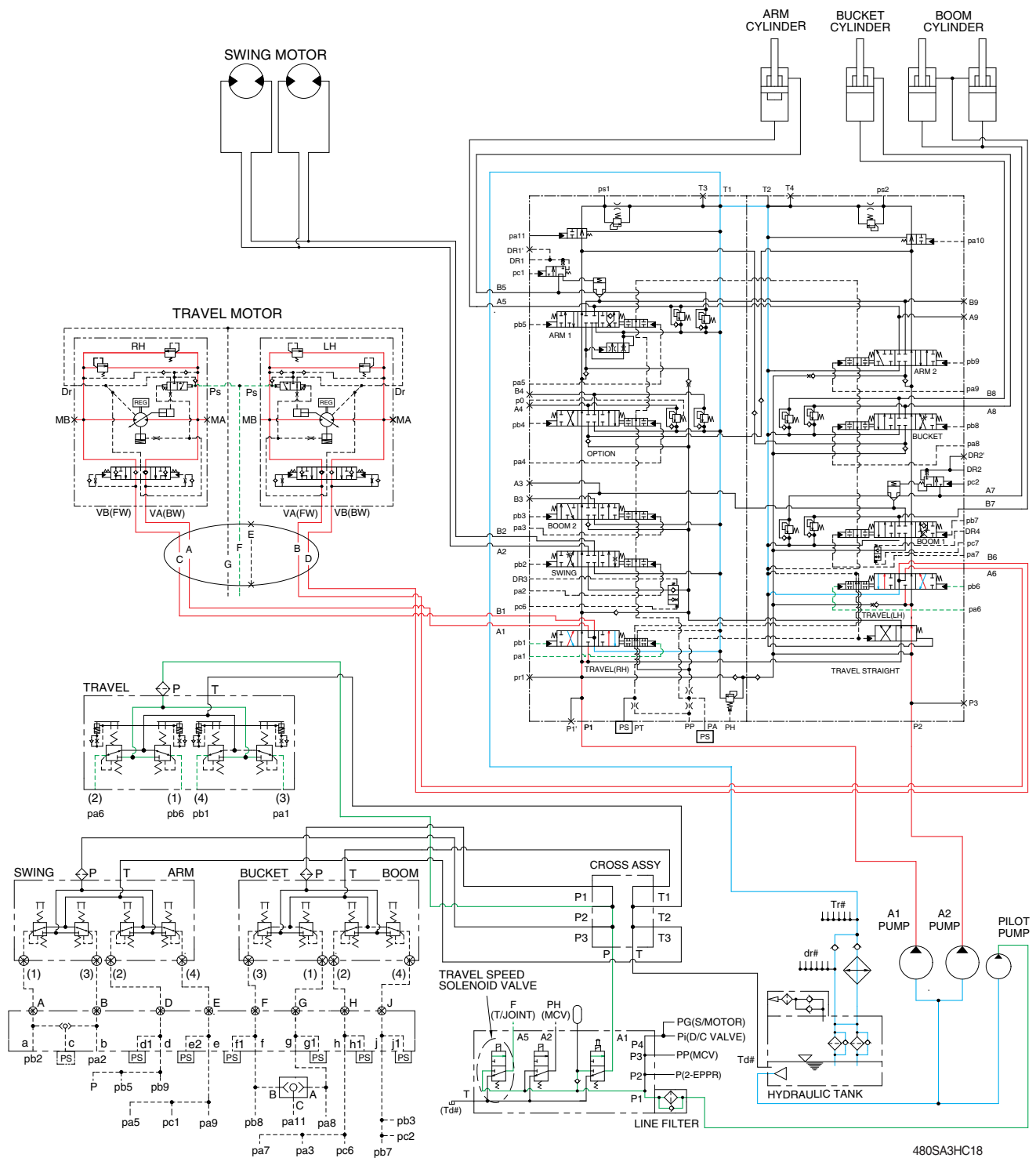
When all of the RCV lever placed in the neutral position, the pressure of the pilot oil passage down. Then the brake release valve returned to the neutral position and the oil is returned from the brake piston to the tank. And the brake is set to 'ON'.

#### 4) ANTI-INVERSION VALVE

This anti-inversion valve absorbs shocks produced as swing motion stops and reduced oscillation cause by swing motion.

※ The circuit diagram may differ from the equipment, so please check before a repair.

## 8. TRAVEL FORWARD AND REVERSE OPERATION



480SA3HC18

When the travel levers are pushed forward or reverse position, the travel spools in the main control valve are moved to the forward or reverse travel position by the pilot oil pressure (pa1, pb1, pa6, pb6) from the remote control valve.

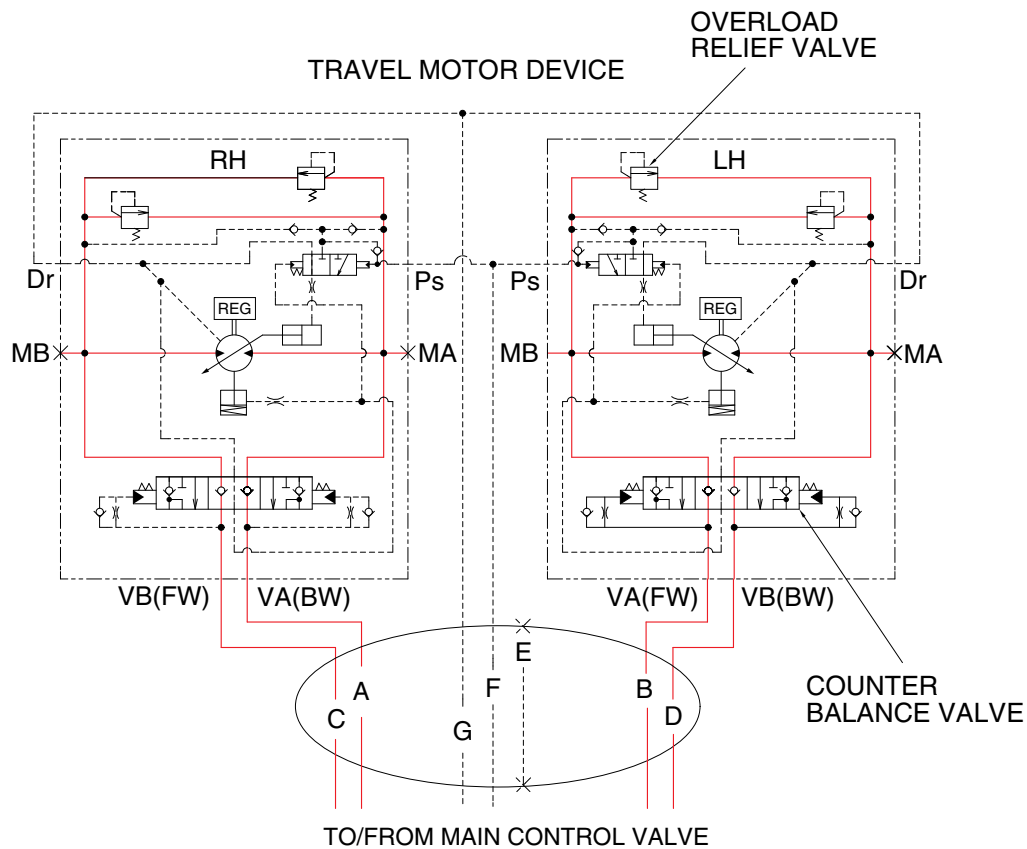
The oil from the each pump flows into the main control valve and then goes to the each travel motor through the turning joint.

The return oil from both travel motors returns to the hydraulic oil tank through the turning joint and the travel spools in the main control valve.

When this happens, the machine moves to the forward or reverse.

※ The circuit diagram may differ from the equipment, so please check before a repair.

## TRAVEL CIRCUIT OPERATION



480A3HC19

Valves are provided on travel motors to offer the following functions.

### 1) COUNTER BALANCE VALVE

When stopping the motor of slope descending, this valve to prevent the motor over run.

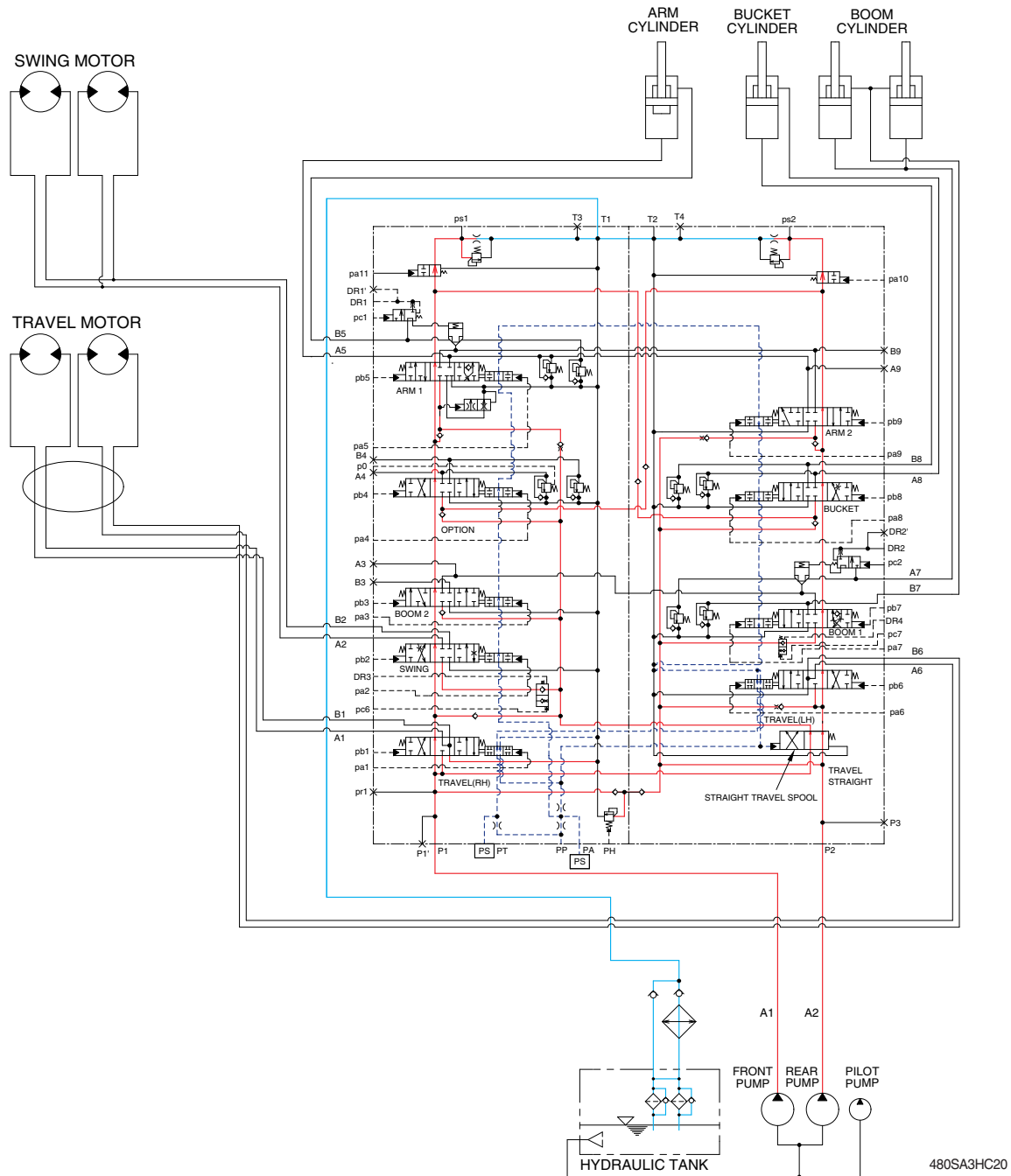
### 2) OVERLOAD RELIEF VALVE

Relief valve limit the circuit pressure below 360 kgf/cm<sup>2</sup> (5120 psi) to prevent high pressure generated at a time of stopping the machine. Stopping the motor, this valve sucks the oil from lower pressure passage for preventing the negative pressure and the cavitation of the motor.

※ The circuit diagram may differ from the equipment, so please check before a repair.

## GROUP 5 COMBINED OPERATION

### 1. OUTLINE



The oil from the A1 and A2 pump flows through the neutral oil passage, bypass oil passage and confluence oil passage in the main control valve. Then the oil goes to each actuator and operates them. Check valves and orifices are located on these oil passage in the main control valve. These control the oil from the main pumps so as to correspond to the operation of each actuator and smooth the combined operation.

#### STRAIGHT TRAVEL SPOOL

This straight travel spool is provided in the main control valve.

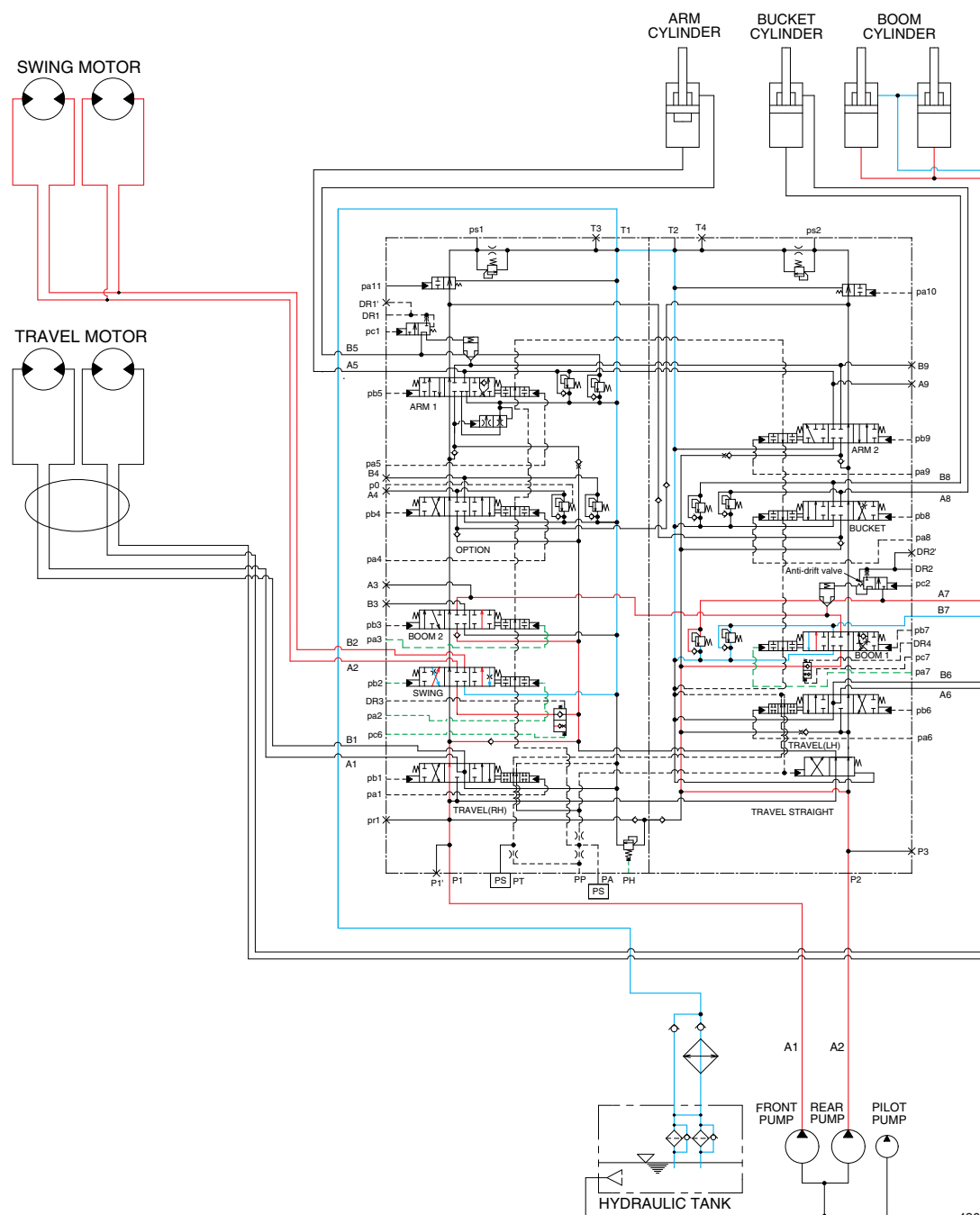
If any actuator is operated when traveling, the straight travel spool is pushed to the right by the pilot oil pressure (PP) from the pilot pump.

Consequently, the left and right travel oil supply passage are connected, and equivalent amount of oil flows into the left and right travel motors. This keeps the straight travel.

※ The circuit diagram may differ from the equipment, so please check before a repair.



## 2. COMBINED SWING AND BOOM UP OPERATION



480SA3HC21

When the swing and boom up functions are operated, simultaneously the swing spool and boom spools in the main control valve are moved to the functional position by the pilot oil pressure (pa2, pb2, pa3, pa7) from the remote control valve.

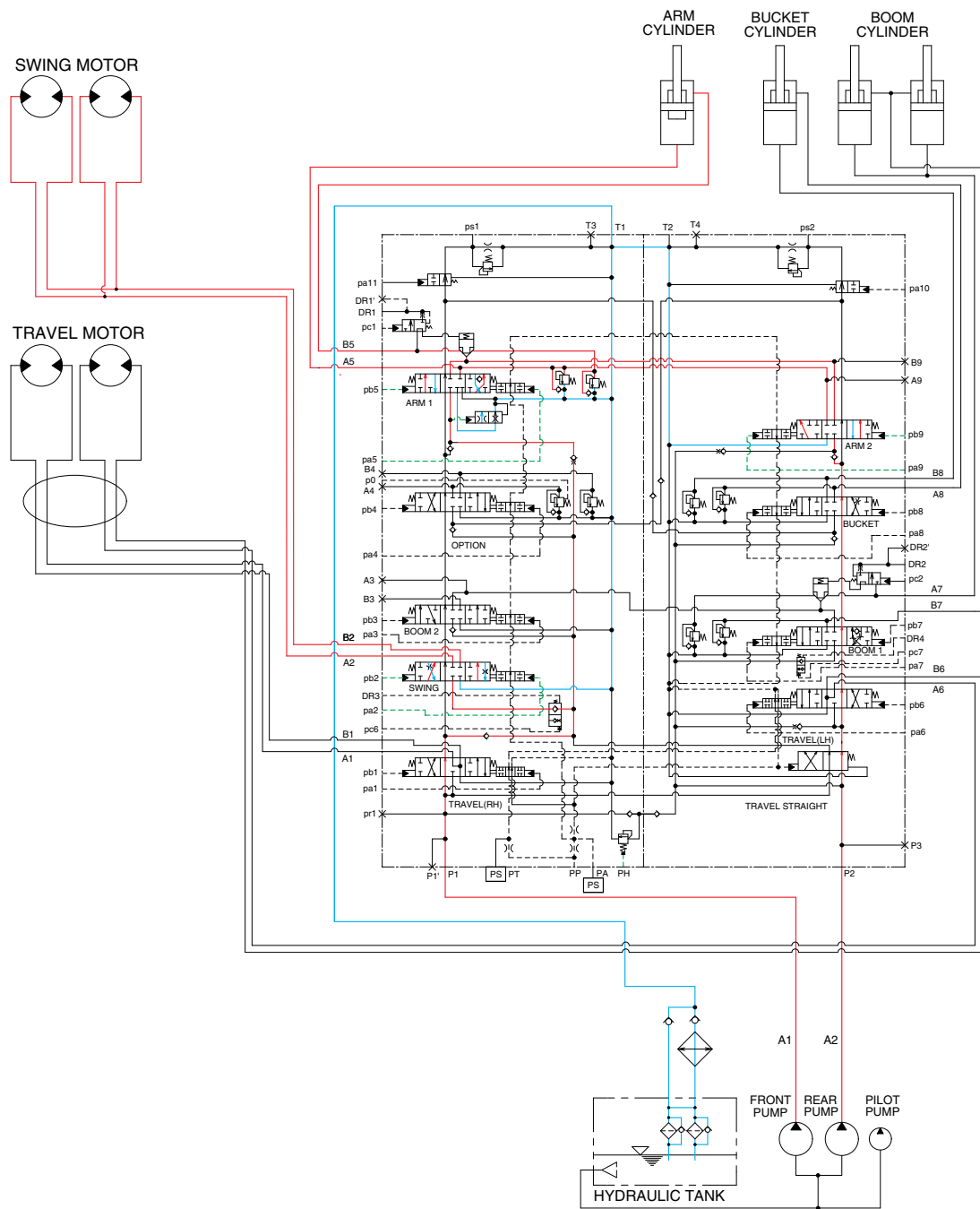
The oil from the A1 pump flows into the swing motor through swing spool and the boom cylinder through boom 2 spool.

The oil from the A2 pump flows into the boom cylinders through the boom 1 spool in the right control valve. The upper structure swings and the boom is operated.

Refer to page 3-9 for the boom priority system.

※ The circuit diagram may differ from the equipment, so please check before a repair.

### 3. COMBINED SWING AND ARM OPERATION



480SA3HC22

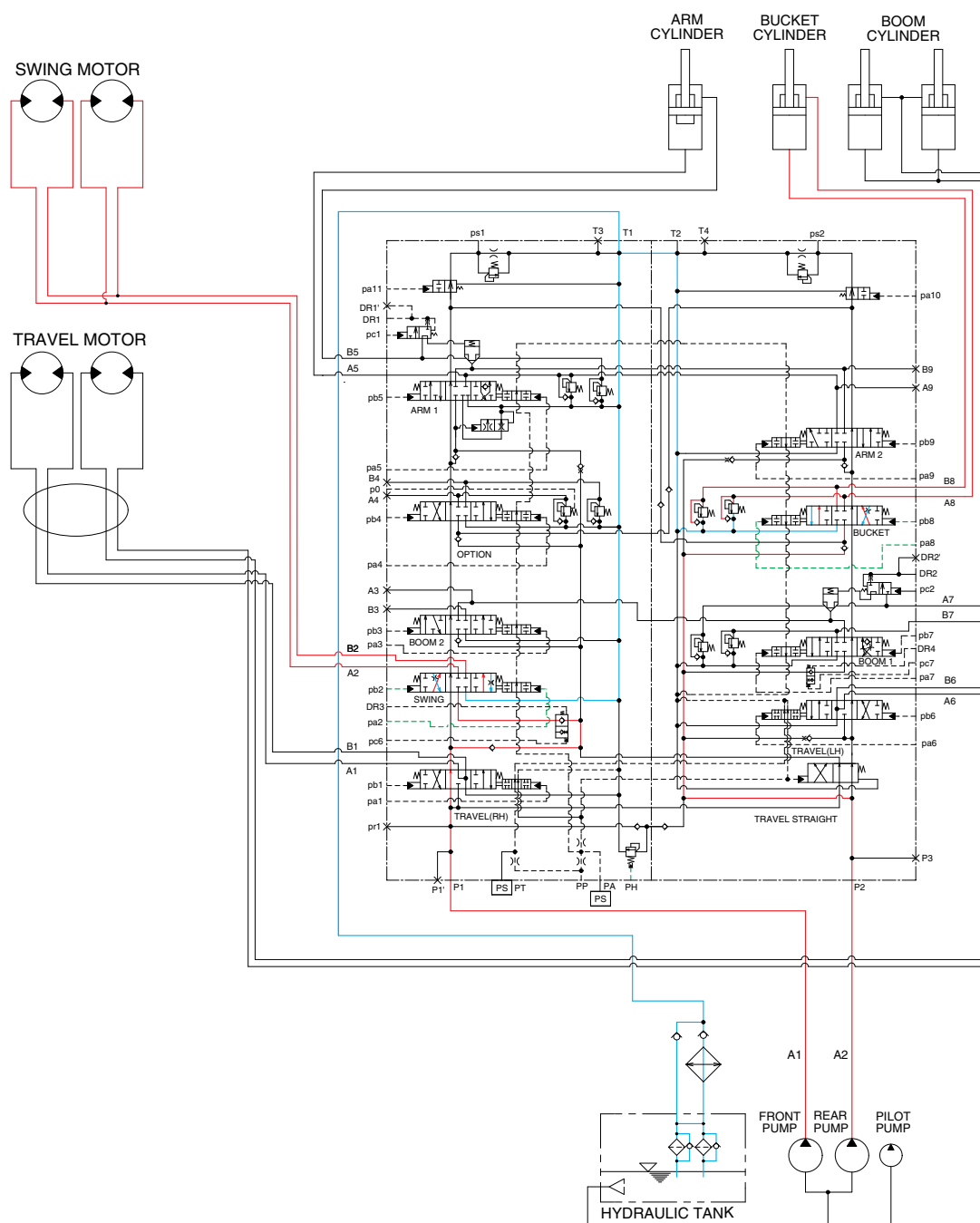
When the swing and arm functions are operated, simultaneously the swing spool and arm spools in the main control valve are moved to the functional position by the pilot oil pressure (pa2, pb2, pa5, pa9, pb5, pb9) from the remote control valve.

The oil from the A1 pump flows into the swing motor through swing spool and the arm cylinder through arm 1 spool.

The oil from the A2 pump flows into the arm cylinder through the arm 2 spool of the right control valve. The upper structure swings and the arm is operated.

※ The circuit diagram may differ from the equipment, so please check before a repair.

## 4. COMBINED SWING AND BUCKET OPERATION



480SA3HC23

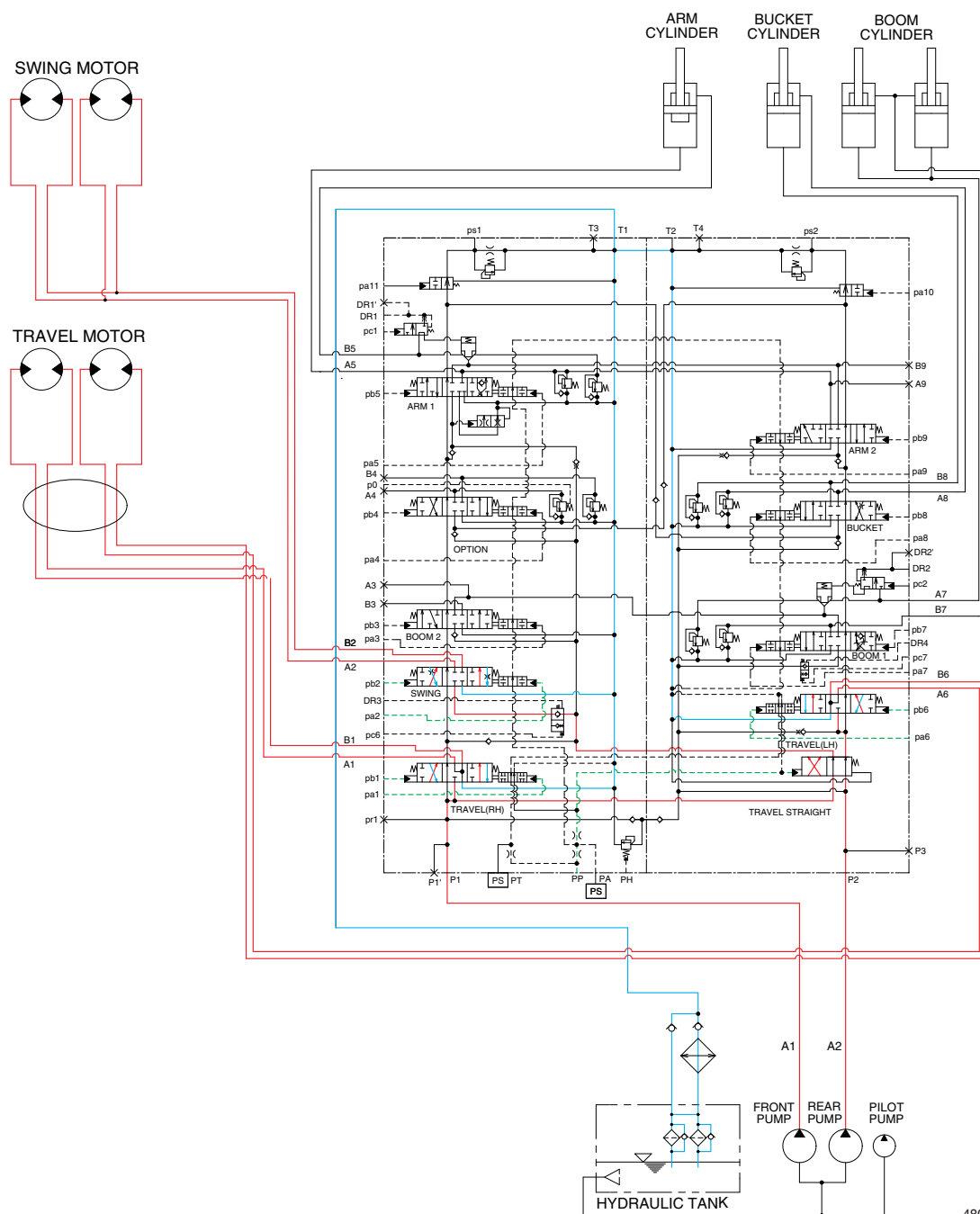
When the swing and bucket functions are operated, simultaneously the swing spool and bucket spool in the main control valve are moved to the functional position by the pilot oil pressure (pa2, pb2, pa8, pb8) from the remote control valve.

The oil from the A1 pump flows into the swing motor through the swing spool in the left control valve. The oil from the A2 pump flows into the bucket cylinder through the bucket spool in the right control valve.

The upper structure swings and the bucket is operated.

※ The circuit diagram may differ from the equipment, so please check before a repair.

## 5. COMBINED SWING AND TRAVEL OPERATION



When the swing and travel functions are operated, simultaneously the swing spool and travel spools in the main control valve are moved to the functional position by the pilot oil pressure (pa2, pb2, pa2, pb2, pb3, pb7, pa1, pb1, pa6, pb6) from the remote control valve and straight travel spool is pushed to the right by the pilot oil pressure from the pilot pump.

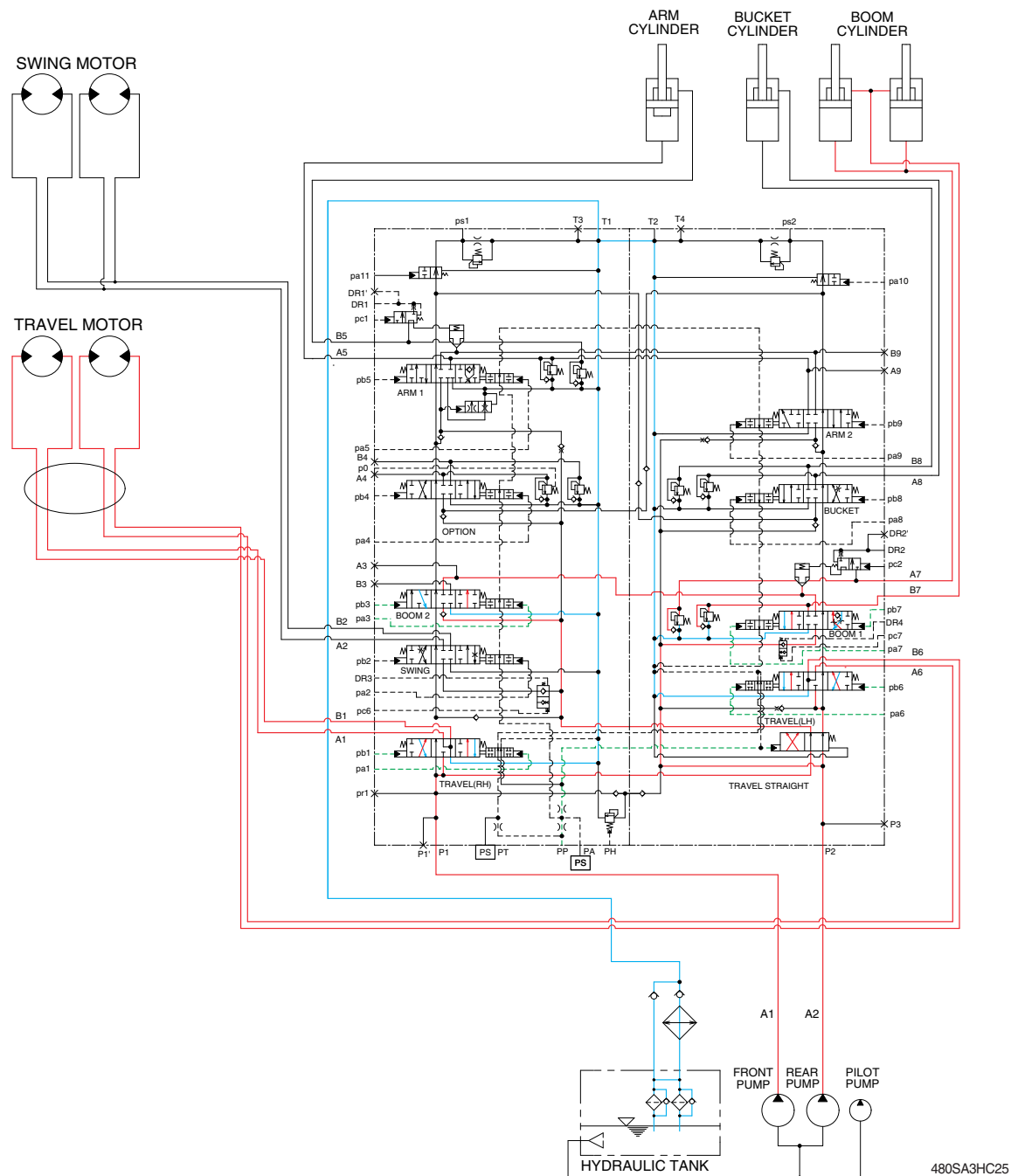
The oil from the A1 pump flows into the travel motors through the RH travel spool of the left control valve and the LH travel spool of the right control valve via the straight travel spool.

The oil from the A2 pump flows into the swing motor through the swing spool.

The upper structure swings and the machine travels straight.

※ The circuit diagram may differ from the equipment, so please check before a repair.

## 6. COMBINED BOOM AND TRAVEL OPERATION



When the boom and travel functions are operated, simultaneously the boom spools and travel spools in the main control valve are moved to the functional position by the pilot oil pressure (Pa3, pa7, pb3, pb7, pa1, pb1, pa6, pb6) from the remote control valve and the straight travel spool is pushed to the right by the oil pressure from pilot pump.

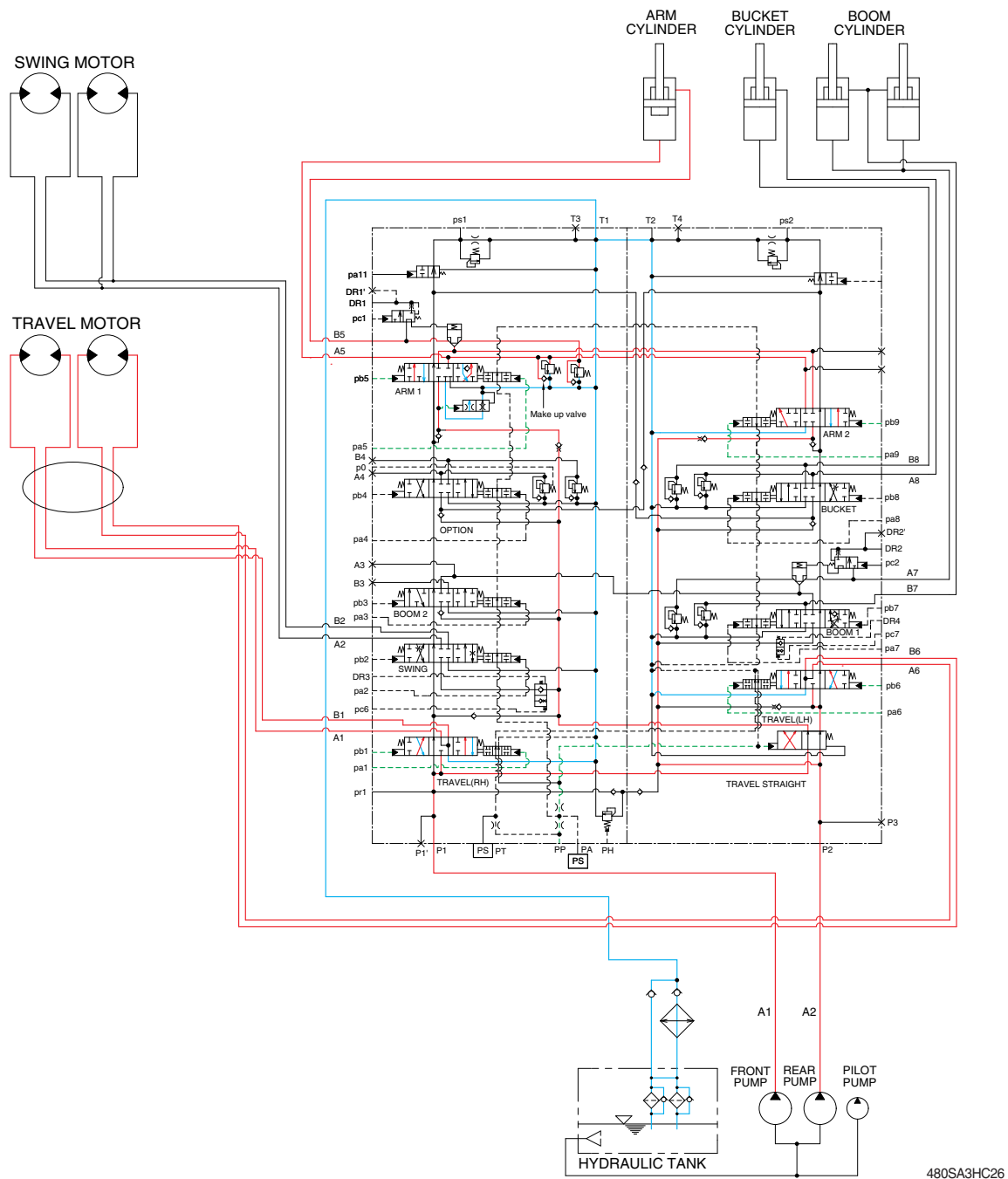
The oil from the A1 pump flows into the travel motors through the RH travel spool of the left control valve and the LH travel spool of the right control valve via the straight travel spool.

The oil from the A2 pump flows into the boom cylinders through the boom 2 spool and boom 1 spool via the parallel and confluence oil passage in case boom up operation.

The boom is operated and the machine travels straight.

※ The circuit diagram may differ from the equipment, so please check before a repair.

## 7. COMBINED ARM AND TRAVEL OPERATION



When the arm and travel functions are operated, simultaneously the arm spools and travel spools in the main control valve are moved to the functional position by the pilot oil pressure (pa5, pa9, pb5, pb9, pa1, pb1, pa6, pb6) from the remote control valve and the straight travel spool is pushed to the right by the oil pressure from pilot pump.

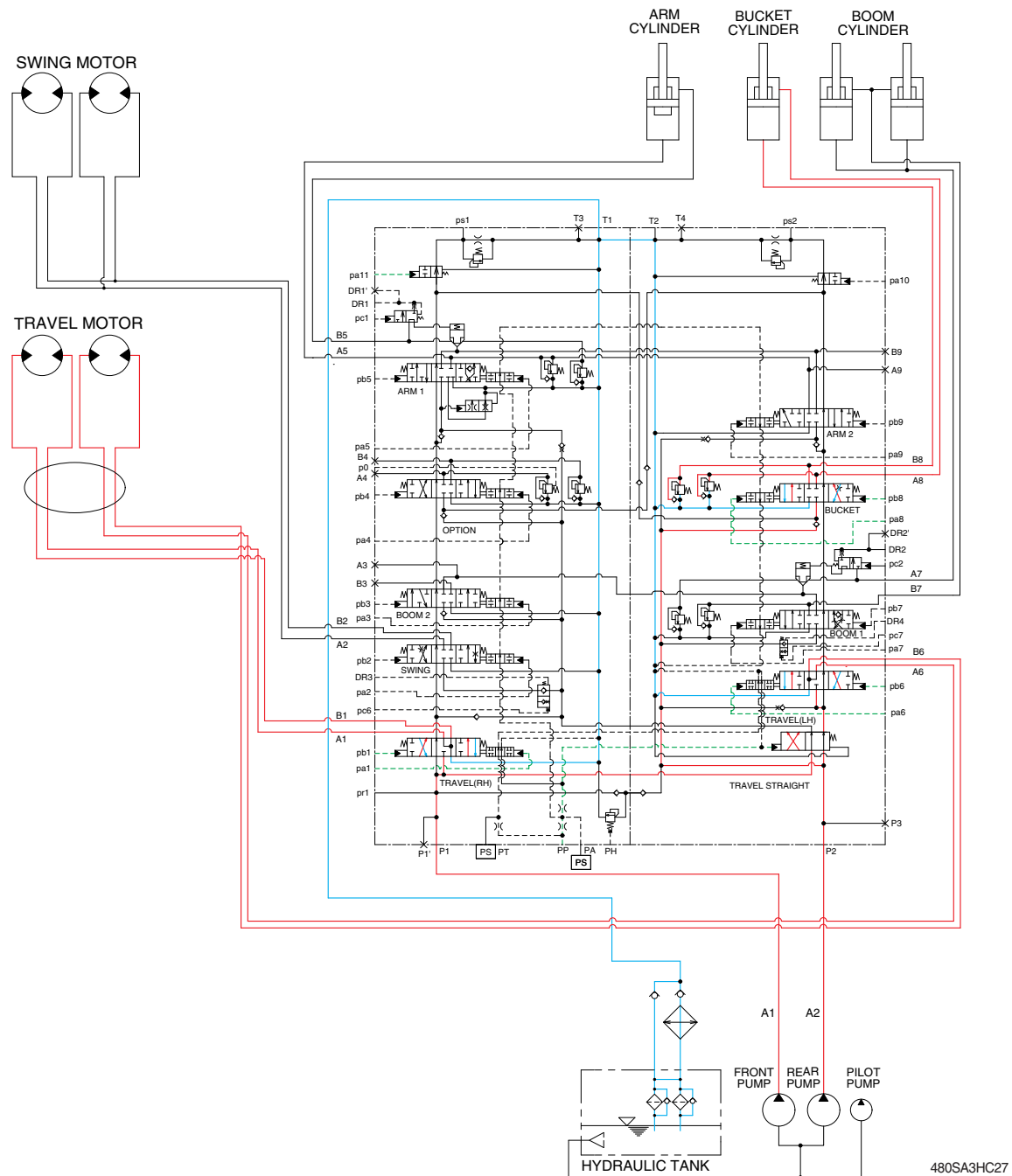
The oil from the A1 pump flows into the travel motors through the RH travel spool of the left control valve and the LH travel spool of the right control valve via the straight travel spool.

The oil from the A2 pump flows into the arm cylinders through the arm 1 spool and arm 2 spool via the parallel and confluence oil passage.

The arm is operated and the machine travels straight.

※ The circuit diagram may differ from the equipment, so please check before a repair.

## 8. COMBINED BUCKET AND TRAVEL OPERATION



480SA3HC27

When the bucket and travel functions are operated, simultaneously the bucket spool and travel spools in the main control valve are moved to the functional position by the pilot oil pressure (pa8, pb8, pa1, pb1, pa6, pb6) from the remote control valve, and the straight travel spool is pushed to the right by the oil pressure from pilot pump. The oil from the A1 pump flows into the travel motors through the RH travel spool of the left control valve and the LH travel spool of the right control valve via the straight travel spool of the control valve.

The oil from the A2 pump flows into the bucket cylinder through the bucket spool via the confluence oil passage.

The bucket is operated and the machine travels straight.

※ The circuit diagram may differ from the equipment, so please check before a repair.